1. Machining from Rectangular Bar Stock:
   What is the Material cost?
   What is the Fully Burdened Cost?
   What is the Investment Cost?
   Write down the breakdown of these investment costs that are greater than zero (e.g. Hard Tooling = $xx? Fixture Costs = $xx? etc.)

2. Machining from Angle Iron:
   What is the Material cost?
   What is the Fully Burdened Cost?
   What is the Investment Cost?
   Write down the breakdown of these investment costs that are greater than zero (e.g. Hard Tooling = $xx? Fixture Costs = $xx? etc.)

3. Sheet Metal:
   What is the Material cost?
   What is the Fully Burdened Cost?
   Material Nesting - one part per strip:
   Material Nesting – two parts mirrored per strip:
   What is the Investment Cost?
   Write down the breakdown of these investment costs that are greater than zero for nested two parts per strip (e.g. Hard Tooling = $xx? Fixture Costs = $xx? etc.)

4. Injection Molding:
   What is the Material cost?
   What is the Fully Burdened Cost (optimized number of cavities)?
   What is the Investment Cost?
   Write down the breakdown of these investment costs that are greater than zero (e.g. Hard Tooling = $xx? Fixture Costs = $xx? etc.)
   For USA (optimized number of cavities):
   For China (optimized number of cavities):