



# Multistage Coil Gun

Final Presentation

Team 3

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## Objectives

- Eject projectile at speeds of 12-17 m/s
- Trigger successive stage efficiently
- Ensure operator and system safety
- Design for modularity
- Make project permanent EOH exhibit



## Benefits

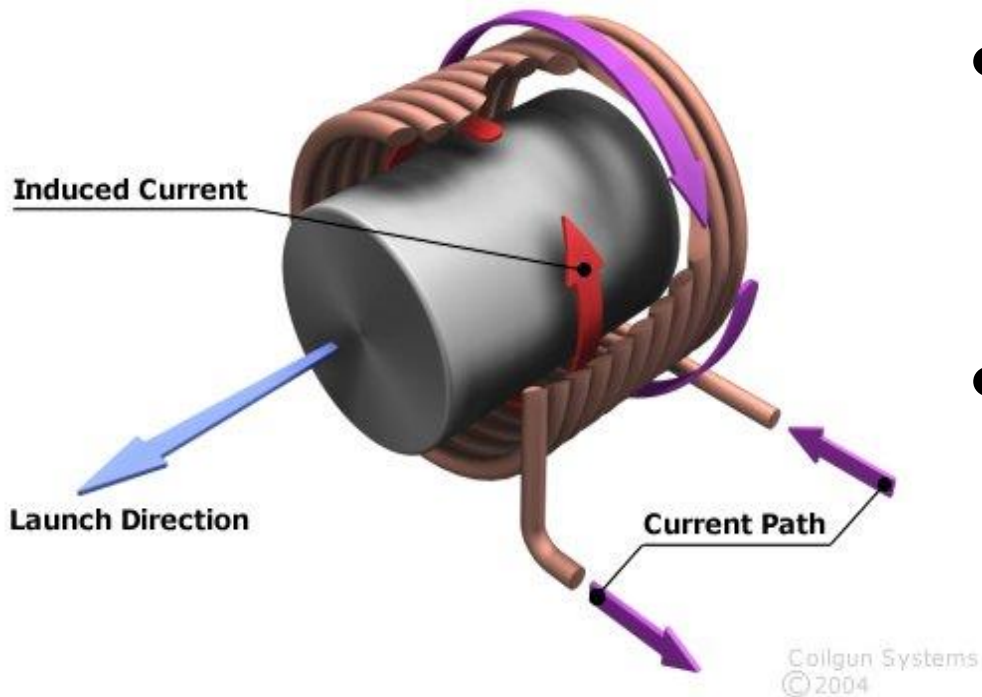
- Controllable projectile speed
- Portable, easy to assemble
- Educational tool to teach electromagnetism

## Features

- Isolation of high voltage components
- Sensing capabilities in launch barrel
- Fast capacitor recharge time

# Coil Gun Theory

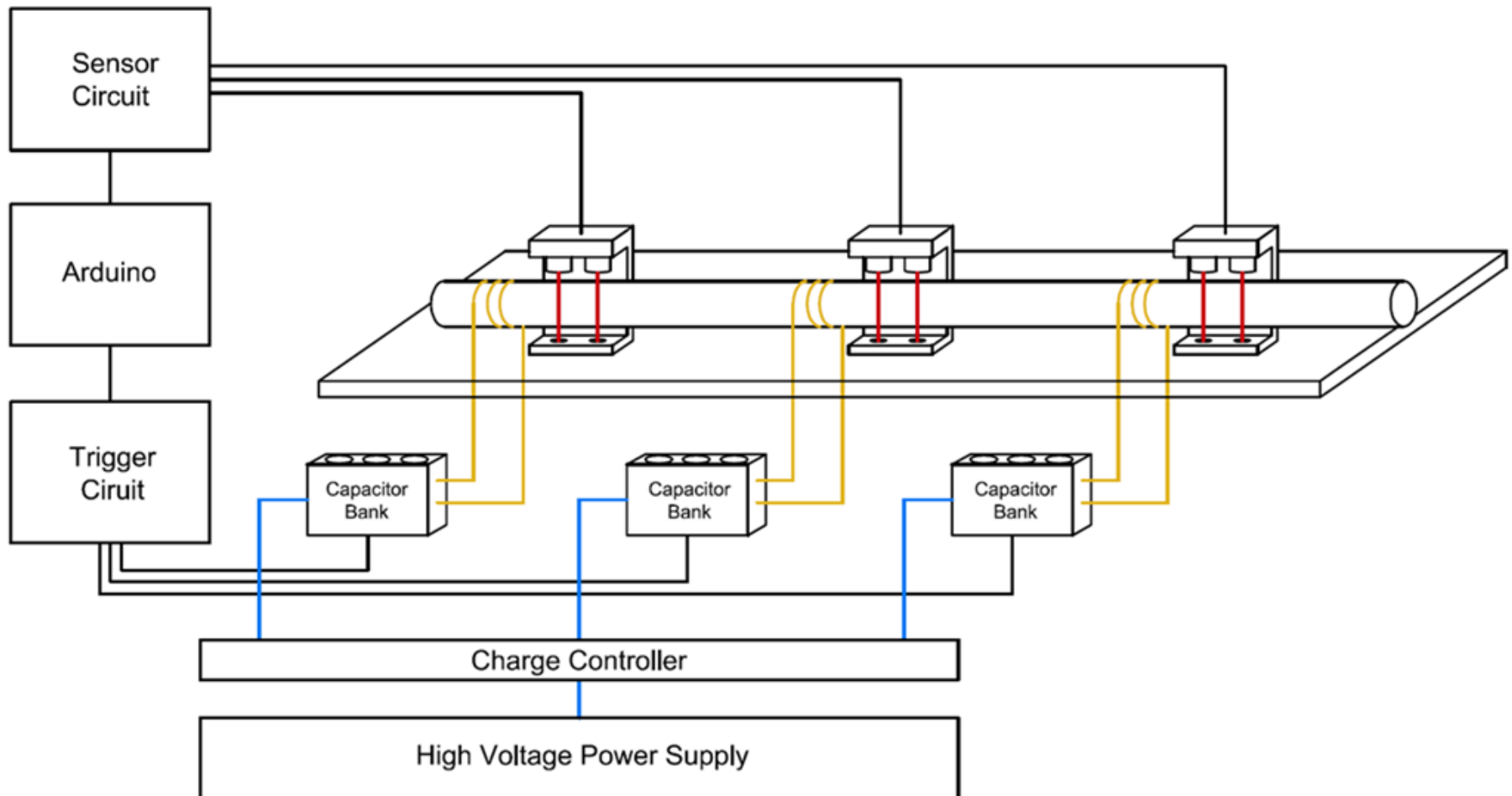
Tubular Induction Launcher



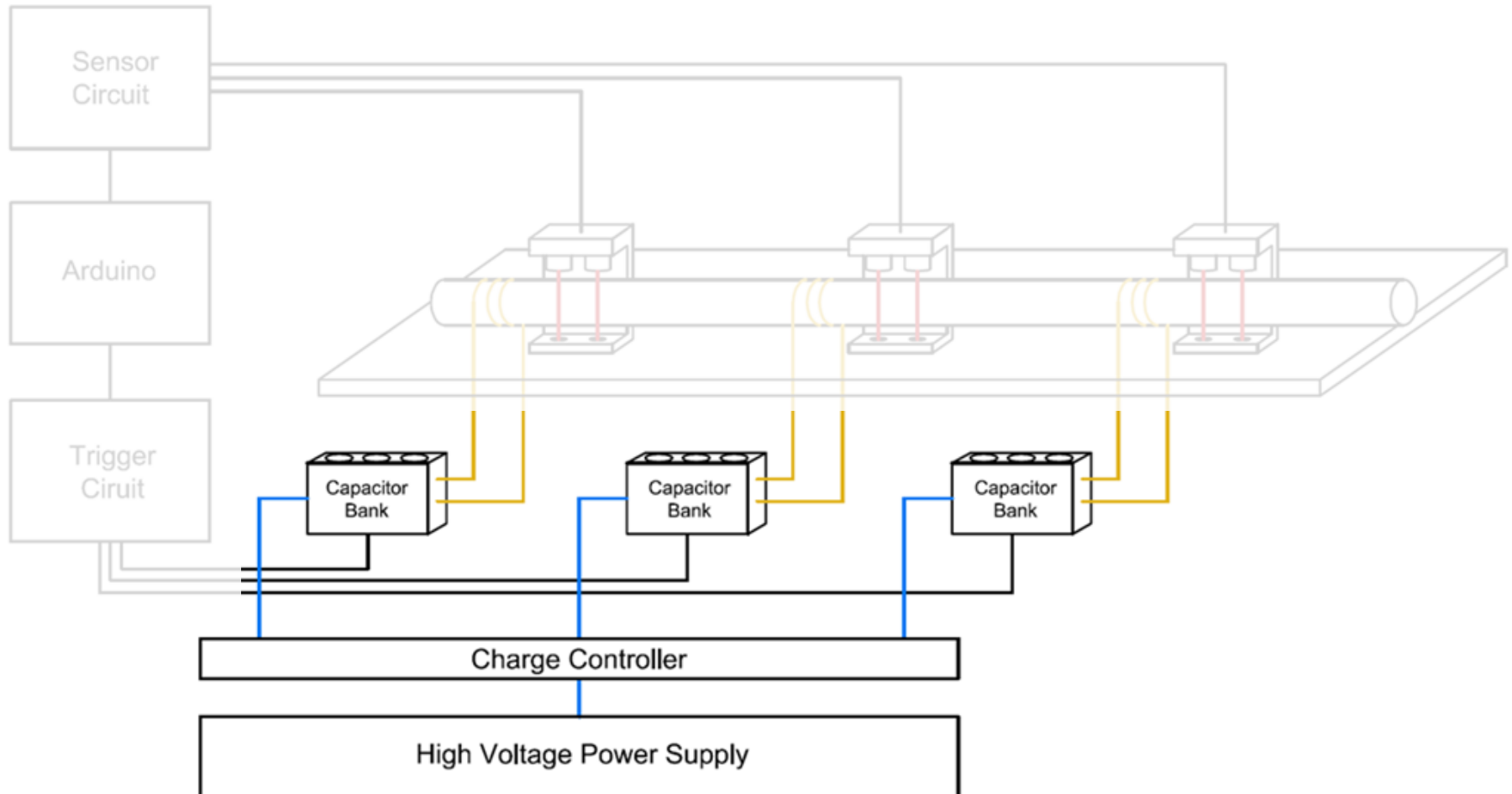
- Lenz's Law
  - Induced surface currents
- Opposing currents repel each other

Figure taken from [2]

# Overview



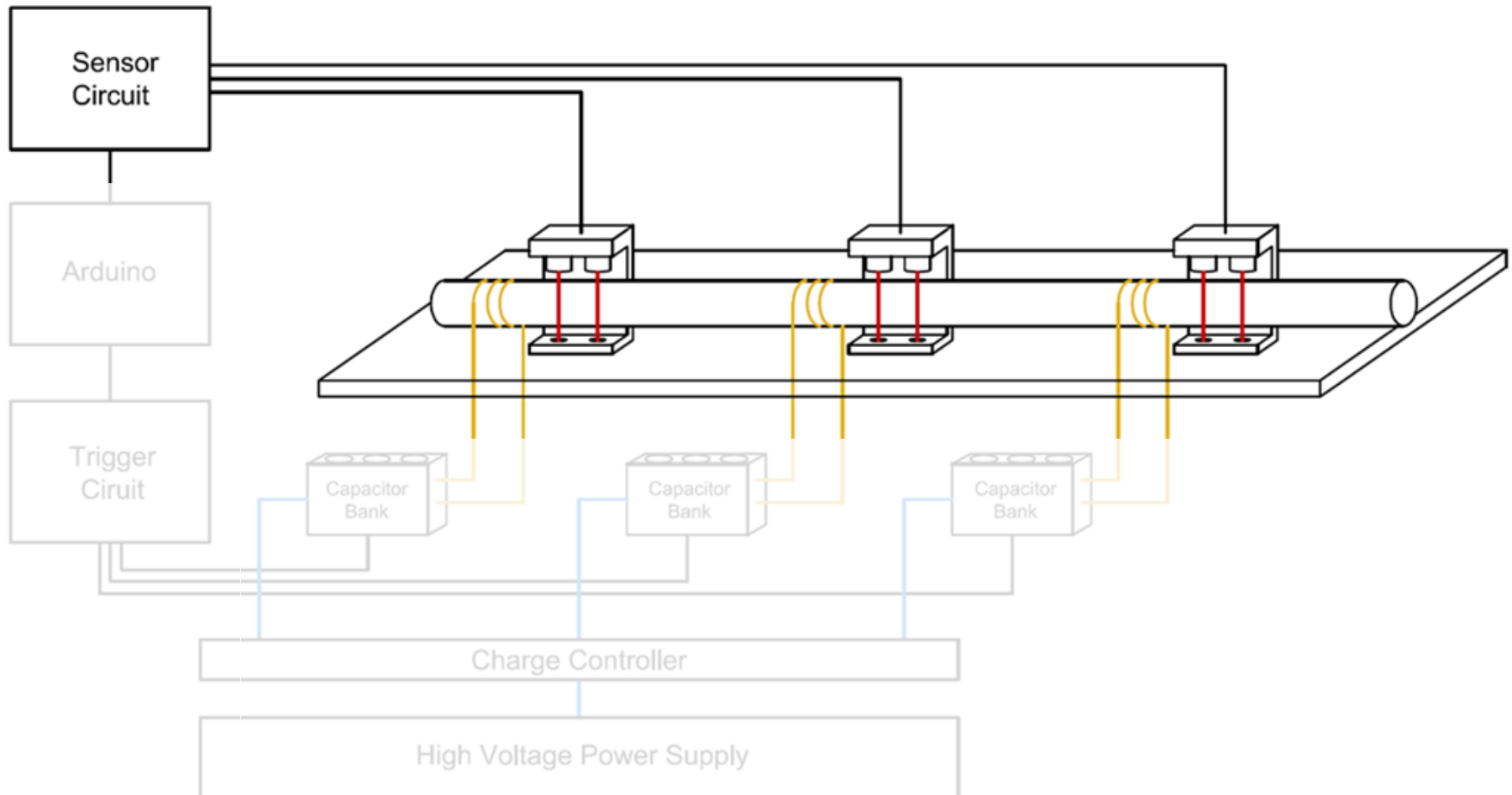
# Charge Controller and HV Power Supply



## Fire Signal To Arduino

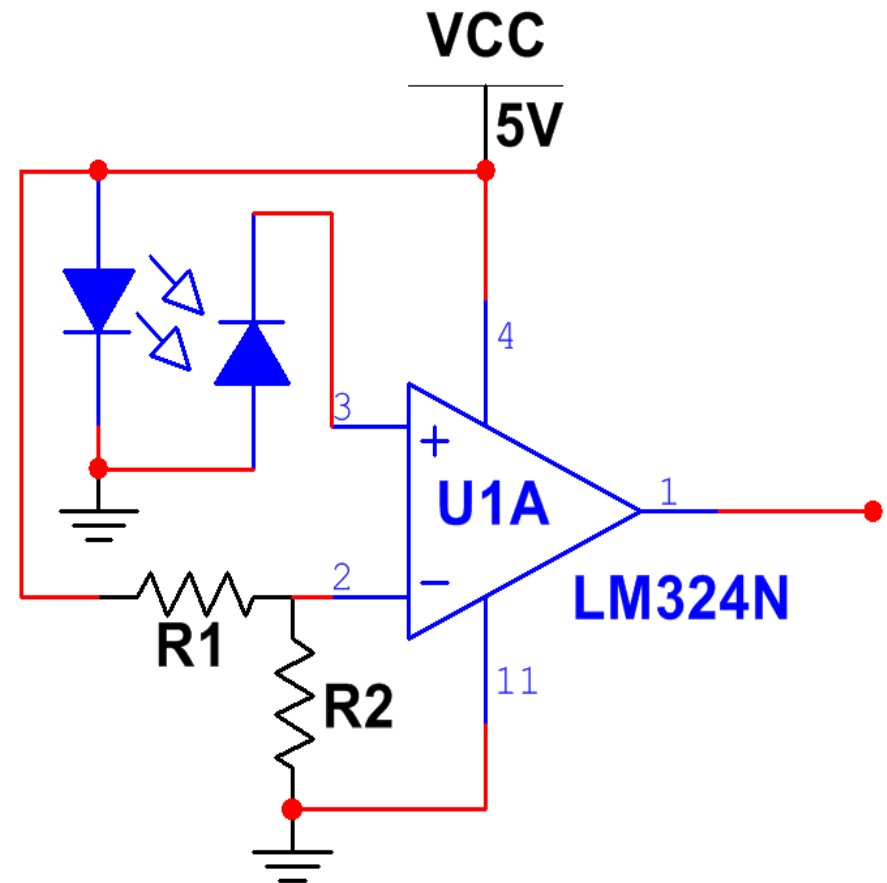


# Sensor Circuit



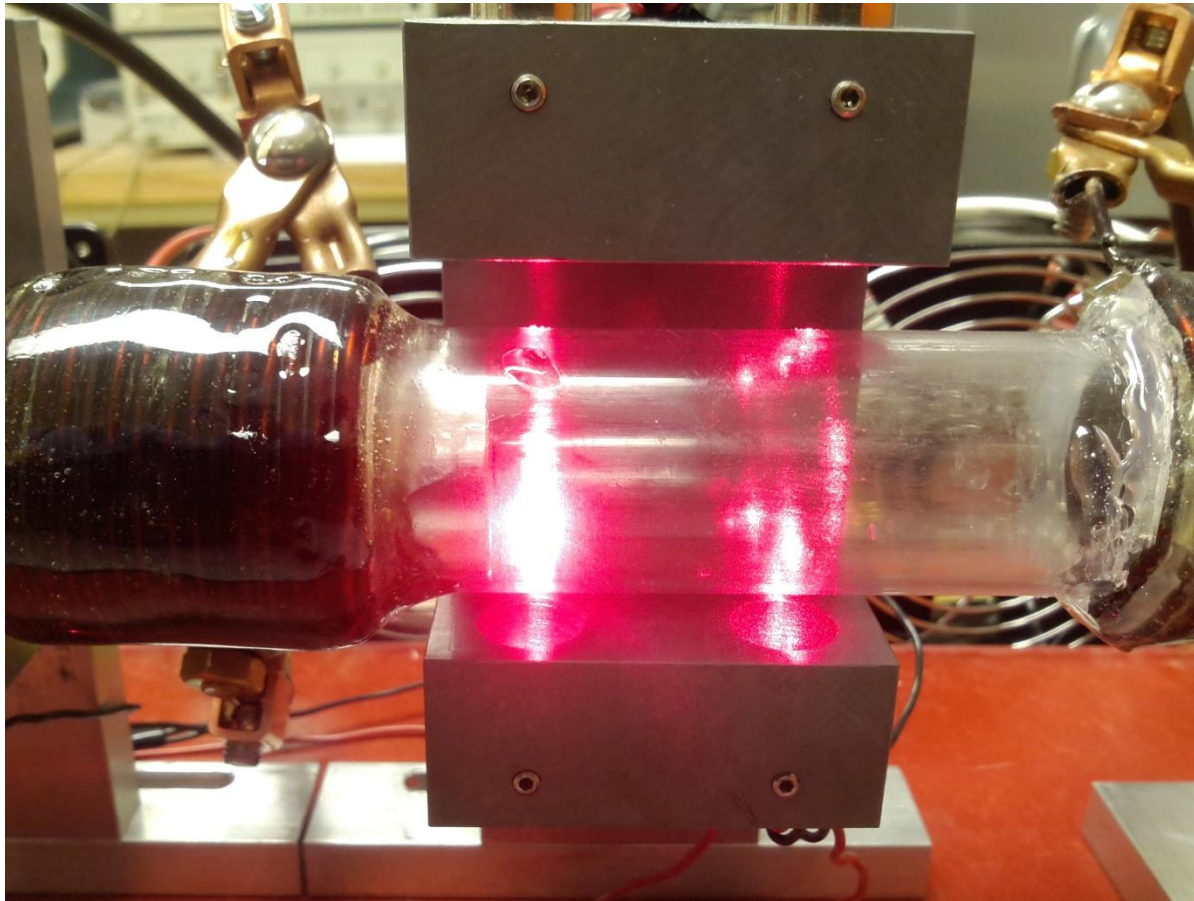
# Sensor Circuit

- Interface between lasers and Arduino
- Detects voltage drop when projectile passes lasers
- Outputs stable signal to Arduino

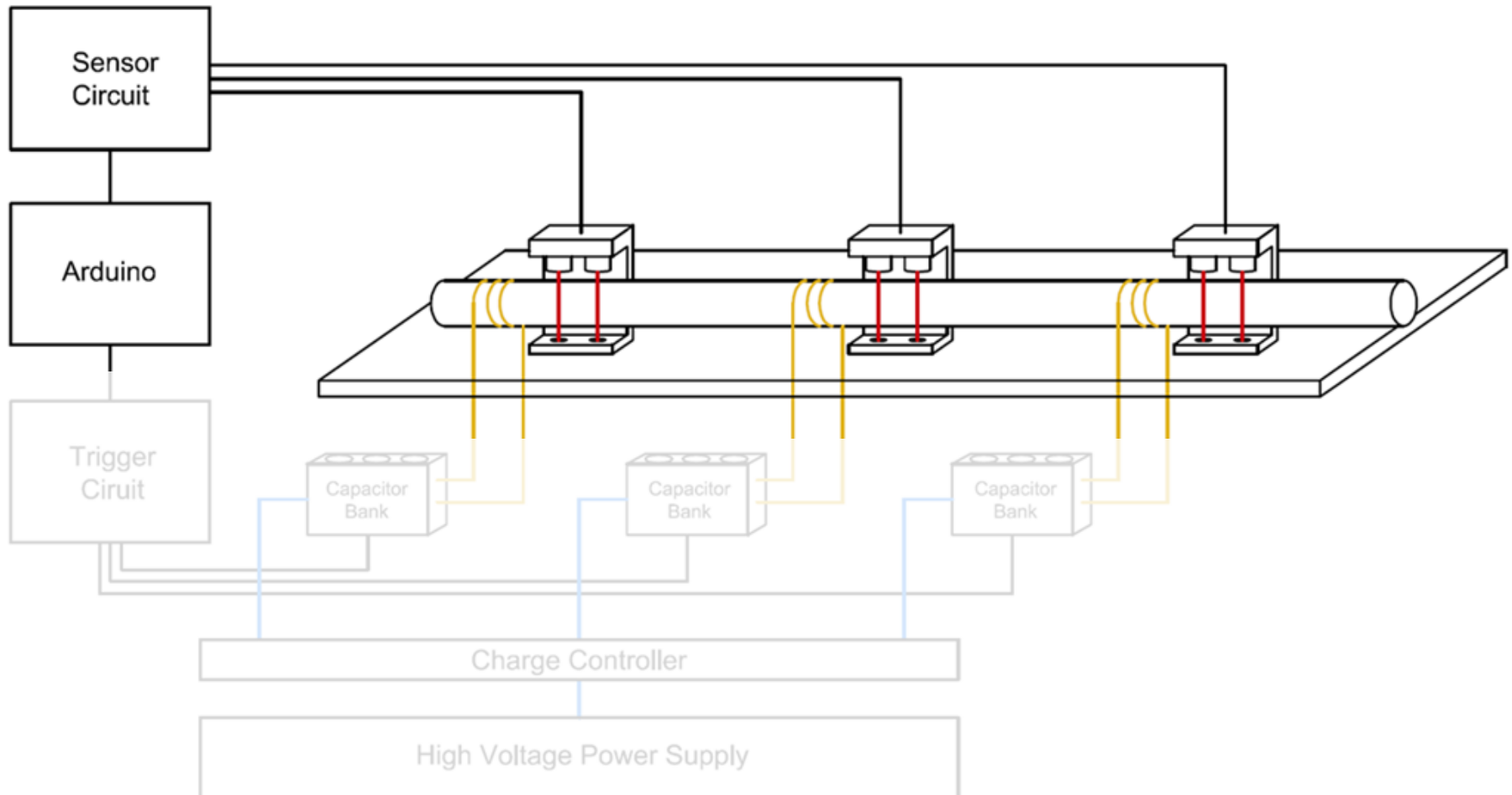




# Sensor Circuit

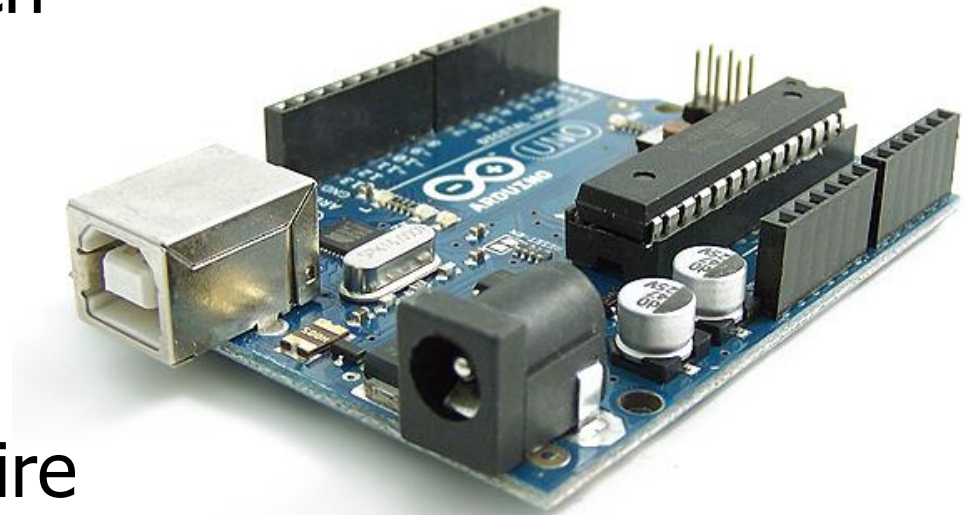


# Microcontroller

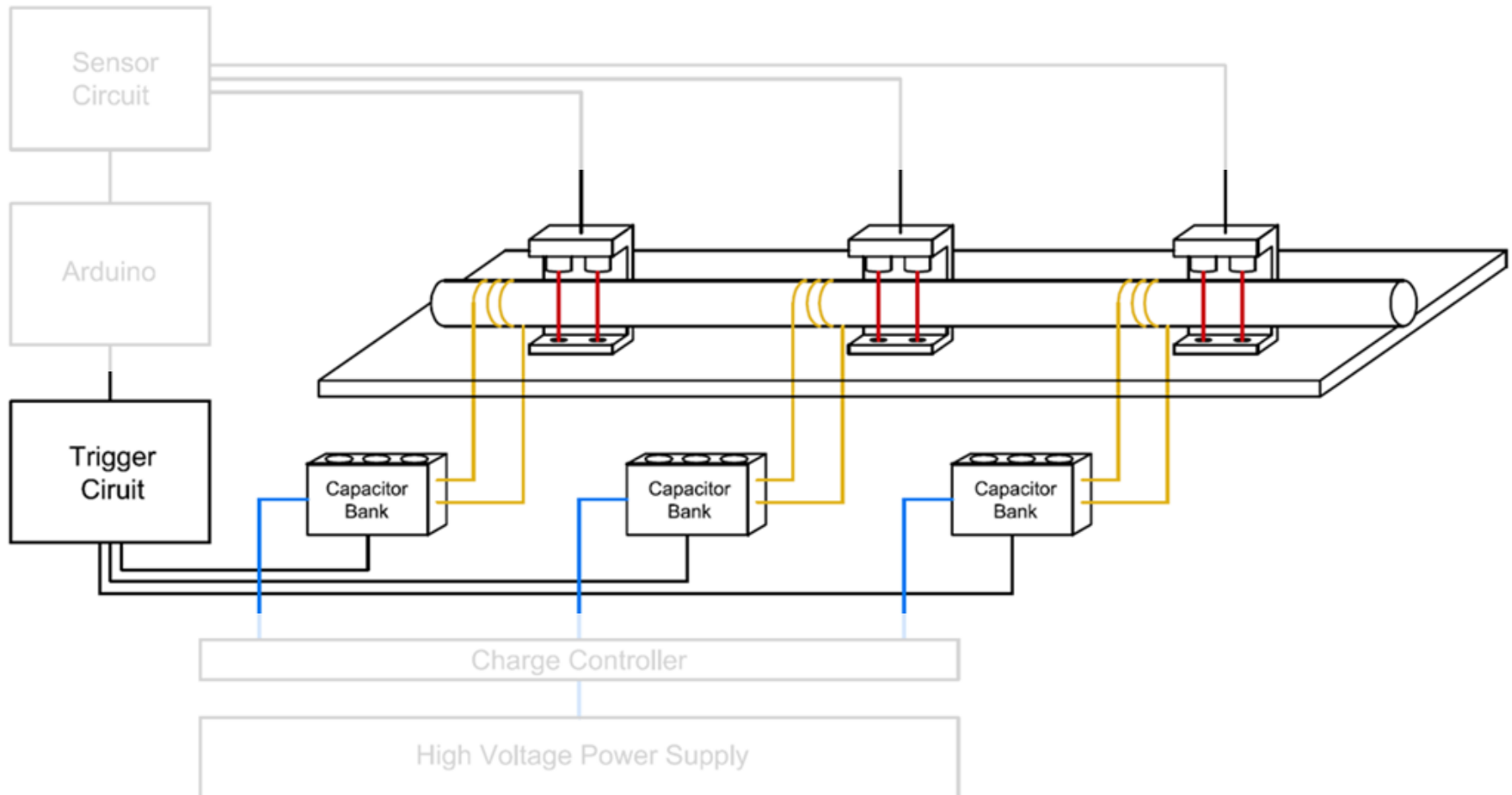


# Microcontroller

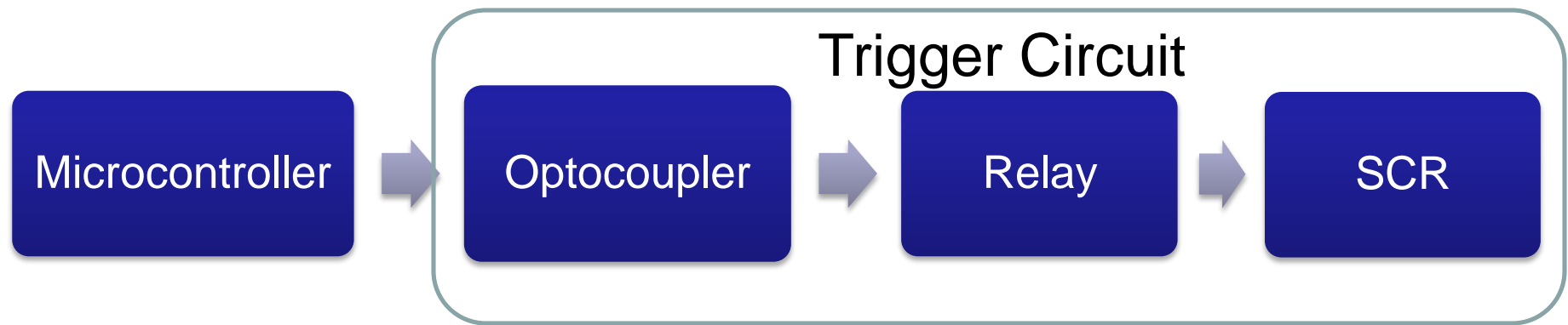
- Uses Arduino Uno
- Records times at which voltage of photodiode drops
- Calculates speed of projectile
- Determines when to fire next stage



# Trigger Circuit

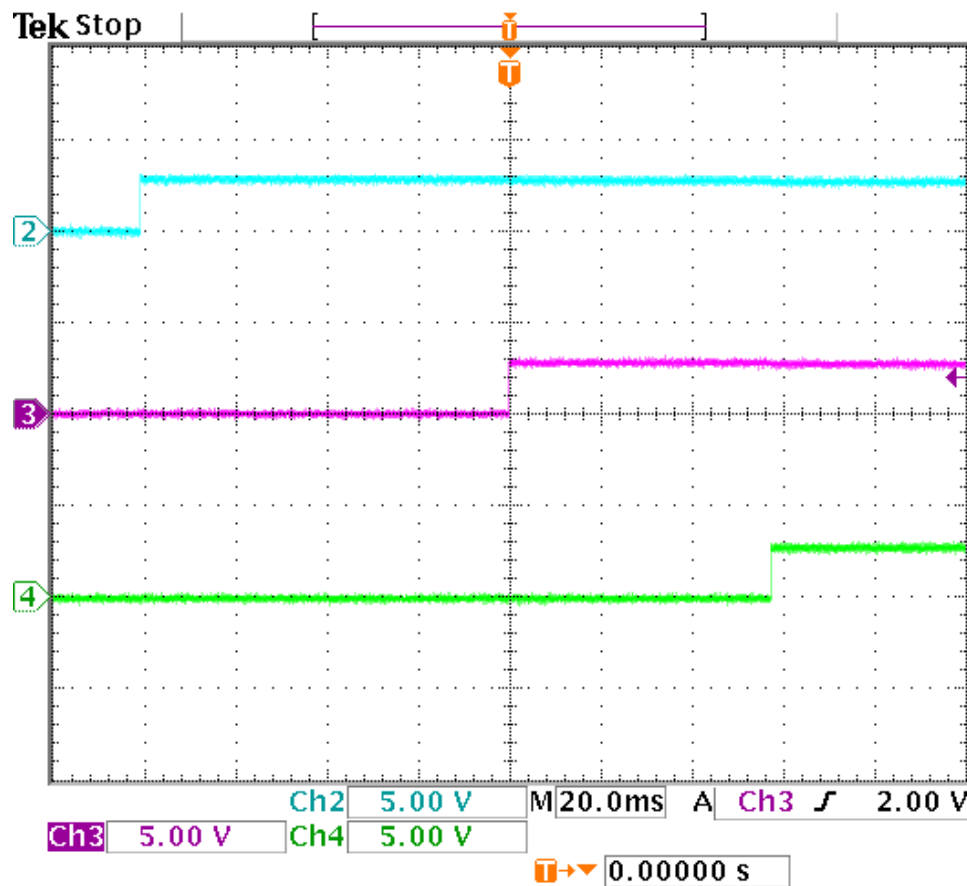


# Trigger Circuit



- Optocoupler provides isolation from HV power supply
- Relay drives the gate of SCR to turn SCR on
- SCR remains latched on until all current is discharged

# Trigger Circuit

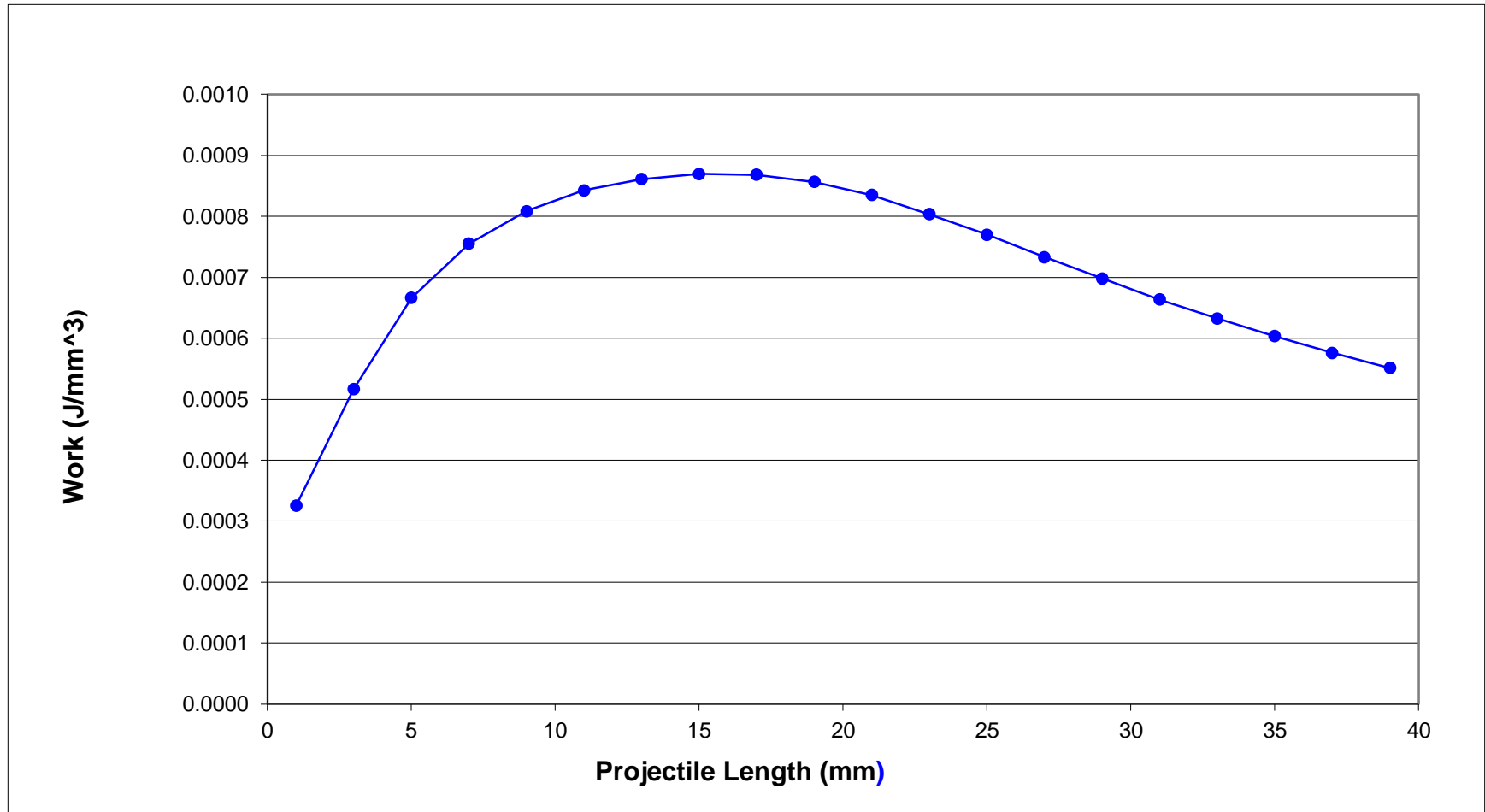


Sequential Triggering of Capacitor Banks

# Coil Windings

- Coil windings connected to each capacitor bank
- Design Considerations
  - Minimum resistance
    - Place two windings in parallel for each stage
  - Maximum mutual inductance
    - length of winding = length of projectile
    - diameter of winding = diameter of projectile

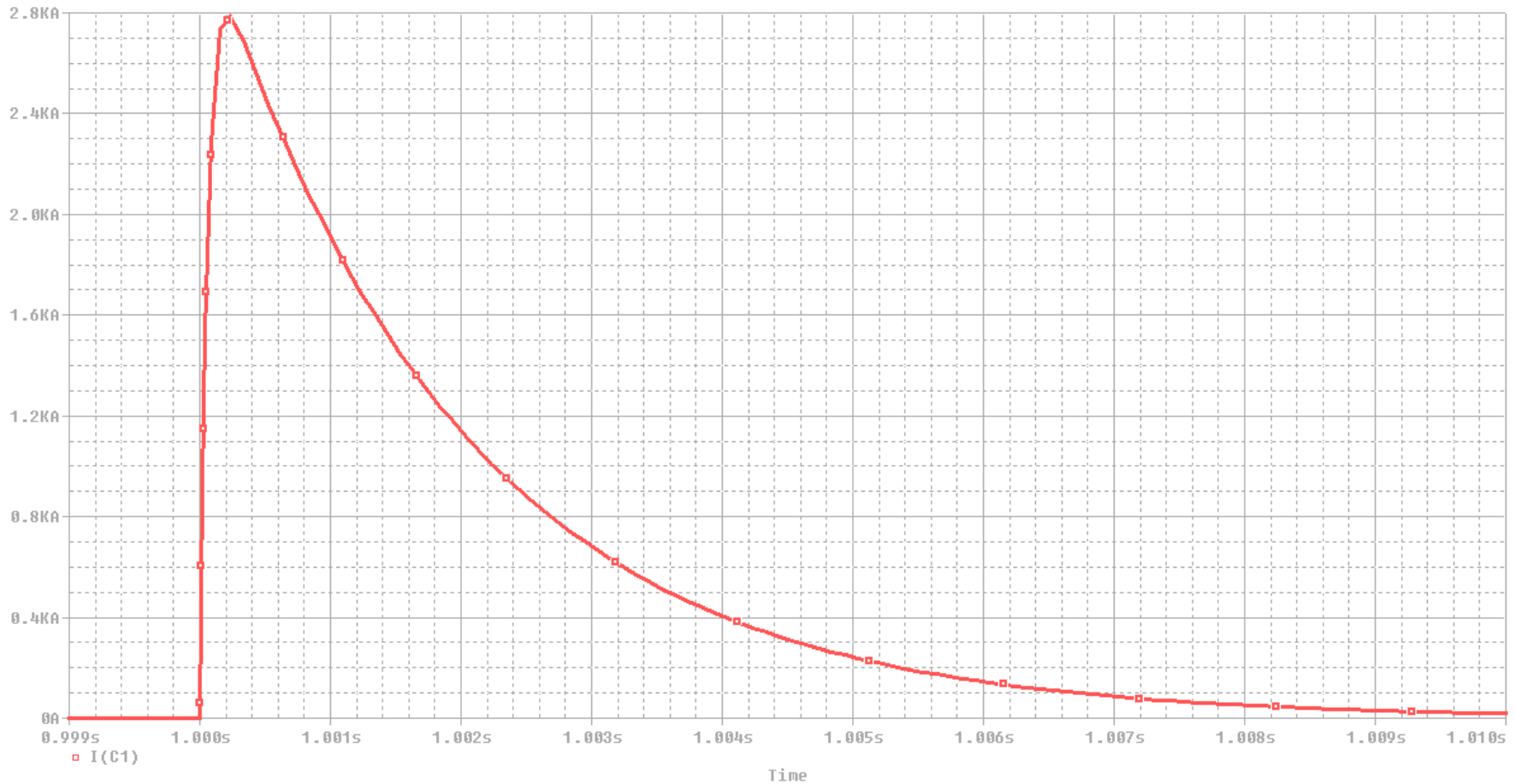
# Simulations



Energy per Volume (20mm coil) vs. Projectile Length [1]<sup>6</sup>

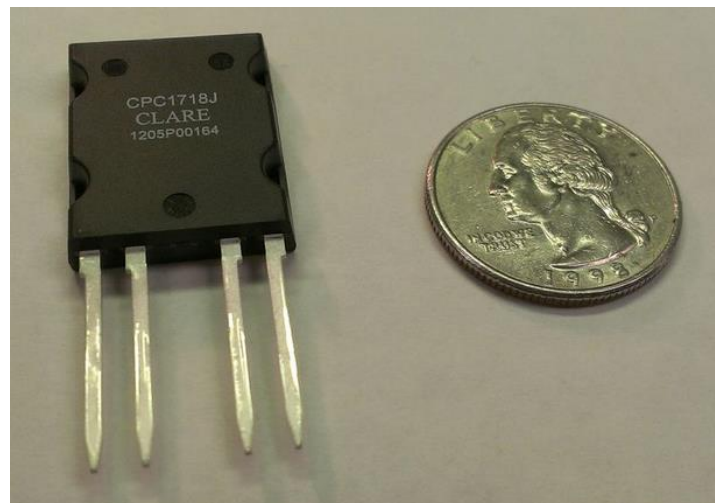


# Simulations



Peak Current Plot

Requirement	Verification
<ul style="list-style-type: none"><li>• Calculate and use speed of projectile to obtain discharge time</li></ul>	<ul style="list-style-type: none"><li>• Push projectile through barrel and ensure monitor displays logged times and speed</li></ul>
<ul style="list-style-type: none"><li>• 2400 V isolation between HV power supply and Arduino</li></ul>	<ul style="list-style-type: none"><li>• Ensure resistance across DC power relay is in <math>10\text{M}\Omega</math> range</li></ul>
<ul style="list-style-type: none"><li>• Relay output signal powerful enough to activate SCRs</li></ul>	<ul style="list-style-type: none"><li>• Ensure relay outputs <math>3\text{V}\pm 20\%</math> with <math>500\text{mA}\pm 20\%</math></li></ul>



<b>Challenges</b>	<b>Solutions</b>
<ul style="list-style-type: none"><li>• False triggering from noise</li></ul>	<ul style="list-style-type: none"><li>• Decoupling capacitors</li></ul>
<ul style="list-style-type: none"><li>• High component stress</li></ul>	<ul style="list-style-type: none"><li>• Smaller diameter barrel</li><li>• Operate at lower voltage</li></ul>
<ul style="list-style-type: none"><li>• High voltage safety</li></ul>	<ul style="list-style-type: none"><li>• Capacitor bank enclosure</li><li>• Safety procedures</li></ul>
<ul style="list-style-type: none"><li>• Magnetic field interference</li></ul>	<ul style="list-style-type: none"><li>• Twisted wires to cancel magnetic fields</li><li>• Shielded wire</li></ul>
<ul style="list-style-type: none"><li>• Arduino failure</li></ul>	<ul style="list-style-type: none"><li>• Proper grounding practice</li></ul>

# Ethics

1. *To accept responsibility in making decisions consistent with the safety, health, and welfare of the public, and to disclose promptly factors that might endanger the public or the environment.*
3. *To be honest and realistic in stating claims or estimates based on available data.*
7. *To seek, accept, and offer honest criticism of technical work, to acknowledge and correct errors, and to credit properly the contributions of others.*
9. *To avoid injuring others, their property, reputation, or employment by false or malicious action.*

# Safety Features

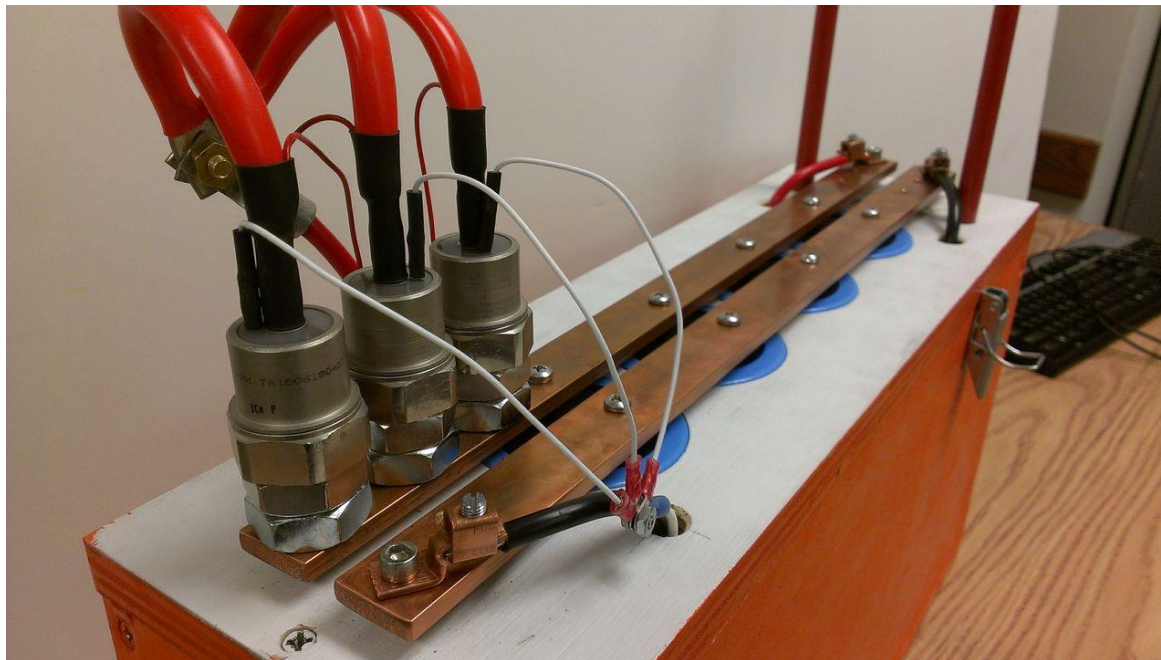
- Capacitor bank enclosures
- Capacitor bank shorting rods
- Side insertion plugs for wiring modularity





# Safety Features

- Use of multiple SCRs in parallel
- Safety plans for connect/disconnect/operation



# Engineering Open House

- Prototype demonstration successful
  - Won 2<sup>nd</sup> in “Back to School” category
  - Operated over 100 times over two days
  - Consistently achieved projectile speeds of 14-17 m/s



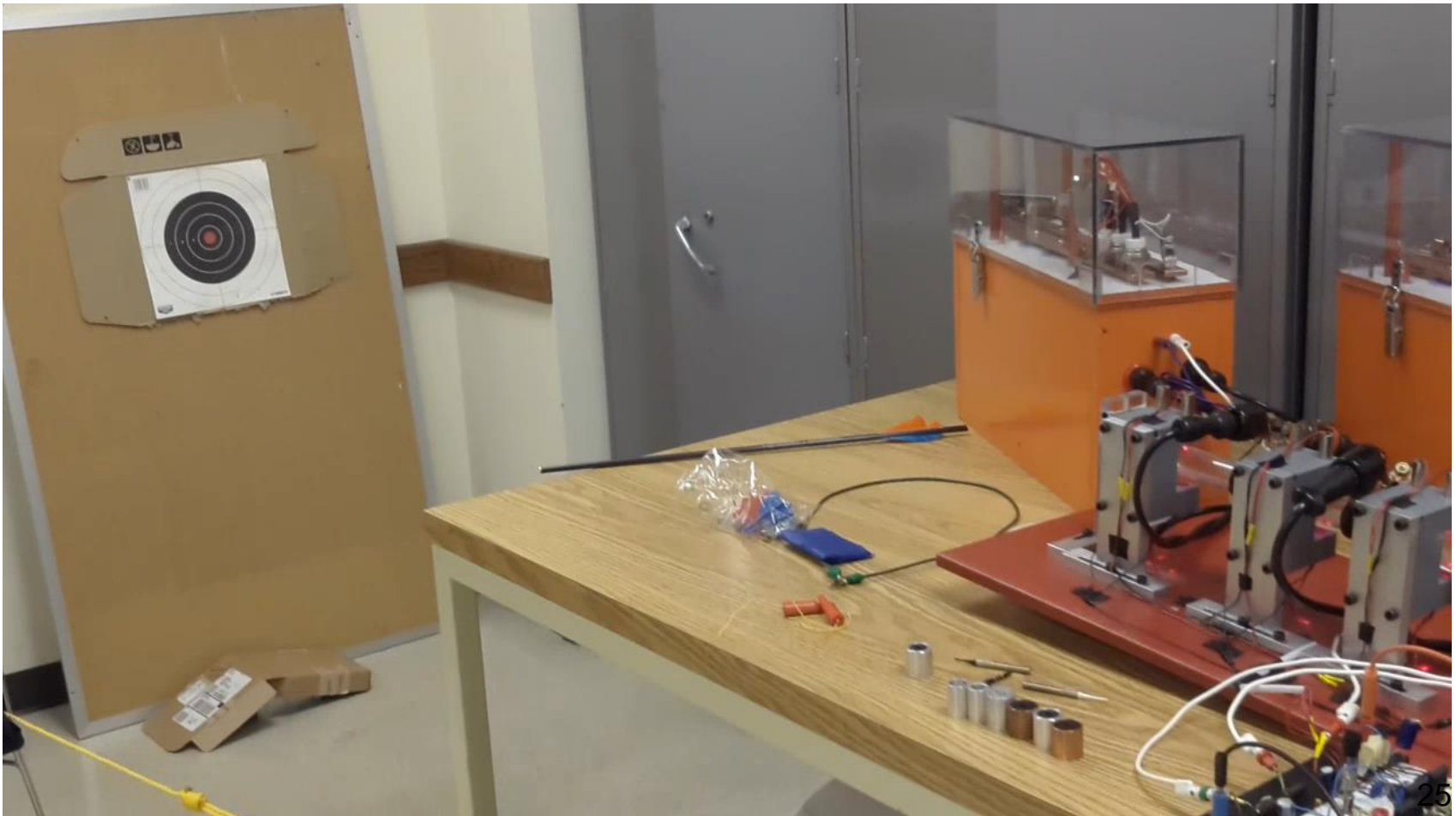
# Engineering Open House

- Lessons Learned
  - Windings need to be more secure
  - Signals need to be immune from field interference
  - Need to lower current stress levels on SCR
  - Capacitor voltages can rise after disconnection



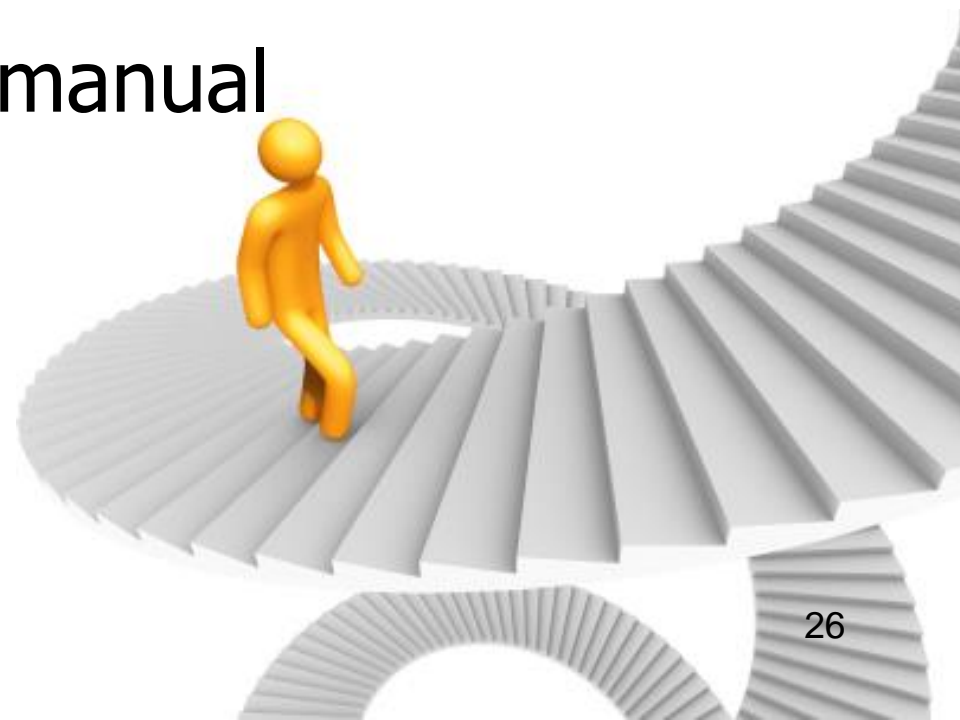


# Functionality Demonstration



# Next Steps

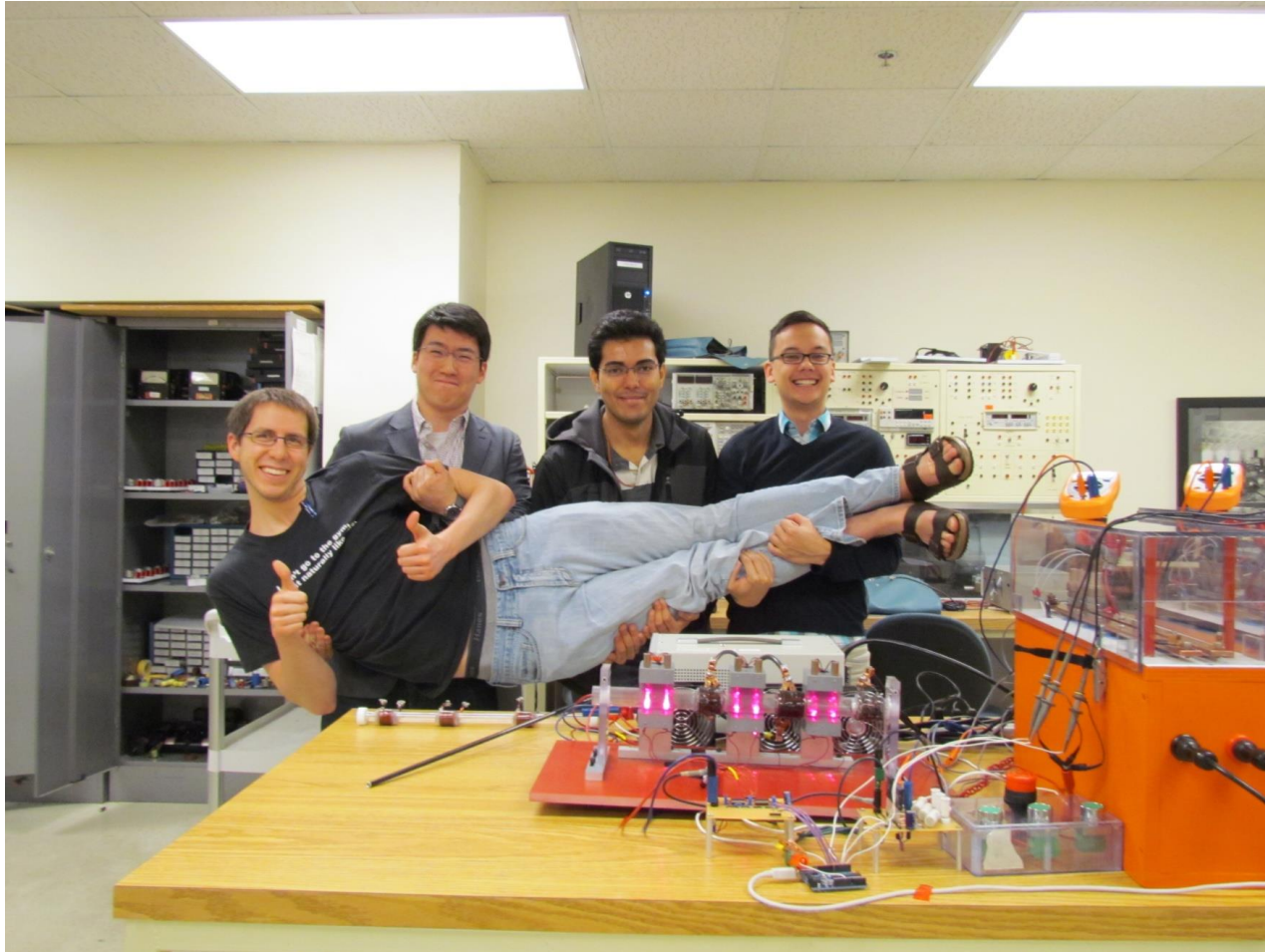
- Continue Coil Gun EOH exhibit
- Silk-screened PCB
- Enclosure for barrel
- Create operational manual



# Thank You

- Special thanks to:
  - Ryan May
  - Karl Reinhard
  - Shawn Reinhard
  - Christopher Barth
  - Dr. Scott Carney
  - Friends from the Machine and Parts shop
  - Kevin Colravy

# Questions?



# References

- [1] Hansen, Barry. (2013) *Solving Solid Cylindrical Projectile of various lengths*.  
Available:  
[http://www.coilgun.info/femm/projectile\\_length/projectile\\_length\\_results.txt](http://www.coilgun.info/femm/projectile_length/projectile_length_results.txt)
- [2] Paul, James. (2006) *Coilgun Basics*.  
Available: [http://www.coilgun.eclipse.co.uk/coilgun\\_basics\\_1.html](http://www.coilgun.eclipse.co.uk/coilgun_basics_1.html)