

AUTOMATIC WATER BOTTLE FILLER

Electrical & Computer Engineering

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The Problem

Water bottle filling stations have saved millions of plastic water bottles from ending up in landfills. However, since they require active user attention and cost upwards of \$2,000, they are not applicable for smaller businesses, gyms, etc.



The Solution

Our solution was to design a cost-effective water dispenser with automatic stop capabilities. The device will detect when a water bottle is present, dispense water until the bottle is nearly full, then shut off.





Proposed & Executed Design Overview (Successes and Failures)

Critical Components

Subsystems RV's & Testing

Conclusions – Lessons Learned & Recommendations for Further Work



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High – Level Requirements

- Sensors determine the height of a bottle and actively monitor the level of water in the container within +/- 2 cm.
- Controller can automatically turn on/off the pump based on sensor values of water level and bottle height.
- Users can select between different drink types and can select a desired fractional volume of their bottle/cup (eg. ½, 1 etc.). Users can safely leave the device unattended as it operates.

Block Diagram





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Project Results – Video Demonstration









Critical Components - PCB





The PCB

The PCB contains the electrical connections for all subsystems. It houses the:

- 12V Input, 12V to 5V Buck Converter
- Button & Switch connections
- Microcontroller (ATmega324P)
- Water Pump Supply
- Control electronics
- Sensor Connections

Critical Components







Microcontroller – ATmega324P

- Selected for its high number of I/O pins including 8 Analog pins
- Can be programmed using In-system Programming (ISP) and can be wired to relay serial data through UART
- Operates on 5V, so it complies with our voltage rails

Water Level Sensor – VL53L0X Adafruit Time of Flight Sensor

- Selected because it offers far more accuracy than the Ultrasonic HC-SR04 in a narrower measurement field
- Uses a 940 nm Laser VCSEL emitter and detector and measures Time of Flight (ToF) to measure distance up to 2m
- Communicates over I2C

Critical Components









Phototransistor Array

Bottle Height Sensor

LED Array

- 10-LED light array
- Blue LED circuit designed for 20mA through each LED
 Phototransistor Array
- Phototransistors are each fed into an OpAmp Non-Inverting amplifier for an output range of 0 - 3.6V



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Subsystem	Requirement	Met?
Power	The wall adapter delivers 12 V +/- .5% (necessary to stay within voltage ratings) throughout operation of the device, the buck converter delivers 5 V +/- 5%	~
Power	The subsystem delivers up to 2.5A of current while maintaining voltage levels.	\checkmark
User Interface	The user interface must relay the user inputs to the device and perform the task selected by the user.	\checkmark
User Interface	The On/Off switch allows no power to flow when Off, and powers the device when On.	\checkmark







Subsystem	Requirement	Met?
Control	When a button is pressed, the controller runs the functionality corresponding to that button. EX: If manual dispense water is pressed, the controller turns the water pump on.	\checkmark
Control	Receives water bottle height and current water level data from sensors within +/- 1 cm	\checkmark
Control	Calculates the "full" water level within +/- 1 cm, shuts off the pumps when the current water level reaches the "full" level determined.	\checkmark





Subsystem	Requirement	Met?
Liquid	Tanks and pumps remain leak free, keeping liquid away from electronics.	\checkmark
Liquid	Pumps draw liquid from the desired tank and turn on and off when instructed by the microcontroller	\checkmark

Pump Delay Testing

One concern was the delays in turning on/off the pumps. We determined an average <u>turn-on delay of 1.41s</u> and determined that turn off delay was negligible.



Subsystem	Requirement	Met?
Sensing	Determines the water bottle's height accurately (within +/- 1 cm).	\checkmark
Sensing	Determines the current water level (within +/- 1 cm).	\checkmark
Sensing	Stops filling bottle if bottle is removed	\checkmark

Height Sensor Characterization

Raised the height of the bottle by .1875" (~.25 of the distance between photodiodes) and determined expected values for each photodiode.

This increases our accuracy from the original plan, which was simply to see which diodes were blocked or not.

Proximity Sensor Testing

To test the proximity sensor, we set up the sensor to an Arduino's serial monitor, determining how accurate it is for different bottle heights/actions

When testing at steady state, every measurement was within 1 cm of actual heights.





Changes Made during Design

- User interface evolved the most from initial to final design; because we were limited by the number of I/O pins on the microcontroller, we needed to scale back our design from an LCD screen and LEDs to some simple buttons and switches
- Sensing was also actively evolving
 - Abandoned original plan to use ultrasonic sensor in favor of a more complex TOF sensor, to guarantee the most accuracy possible
 - Utilizing a load sensor was suggested but ultimately not chosen because it did not accommodate a variety of water bottle shapes/sizes/materials and ultimately made the required calculations more complex
- Because the pumps had to be submersible, we changed the liquid subsystems design to an open bucket

Conclusions

- Our design is effective as a low-cost, automatic alternative to currently available sensor-based water dispensing systems.
- By using two sensors (a height sensor and a water level sensor), we are able to achieve a "smarter" functionality than anything else currently on the market.

Lessons Learned

- Modular testing is <u>critical</u>. Our final assembly required significantly less debugging than expected because we tested the individual components so extensively.
- When working in a group, assigning tasks based on individual strengths and weaknesses is extremely beneficial to the final product.
- When working with an off-the shelf product such as our Time of Flight sensor, make sure to test it extensively as if you built it, and use ALL documentation that comes with (data sheets, sample code, etc.)



Recommendations for Further Work

- Housing: Our original planned housing was too complex for us to execute given budget and time constraints, to make the product more marketable we could implement the designed housing.
- Waterproofing: In order to expand past our simple "proof of concept" prototype into a marketable device, we must significantly expand on our waterproofing to make it usersafe.



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