University of Illinois at Urbana-Champaign

ECE445 Design Document

Project: Motor-Aided Wheelchair

Group 26

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1 Introduction

1.1 Objectives

An accurate epidemiological data on the use of wheelchairs is hard to obtain, but an estimation states that around 1% of the world's population, or about 65 million people, are living with a disability needing a wheelchair. The United States has an estimated 3.3 million wheelchair users, and the number is increasing each year. In Canada, there are approximately 288,800 wheelchair and scooter users aged 15 and over, about 1% of the Canadian population. The actual number of wheelchair users might be even greater, given the fact that the above data includes only manual wheelchair users instead of those in residences or long-term care facilities. Data given by the EU statistical office Eurostatin claims that there is an estimated 5 million wheelchair users in Europe. However, in 2003 it was estimated that 20 million of those who needed a wheelchair to get around did not have one, and of those who did, very few had a wheelchair adequate to meet their needs.

Our goal is to develop a motorized wheelchair to help pushers. Instead of being controlled only by the person sitting in through a panel on the wheelchair, our wheelchair detects the force exerted by the pusher and gives an assistive force to make it easy to push. The assistive force is calculated by a smooth function to give the pusher an intuitive and fluent experience.

1.2 Background

Nowadays, motorized wheelchairs are becoming more widespread, but there remains people with disabilities that need more care who are not able to control the motorized wheelchairs themselves. In such situations, an ordinary motorized wheelchair controlled by the person sitting in is unlikely to help, given the fact that the medical personnel or family members who push the wheelchair could not be benefited. Therefore, developing a motor-aided wheelchair that gives feedback assistive power to the wheels makes people easier to push.

2 High-level Requirements

- When accelerating the wheelchair, motors will provide $P_{motor} = 4 * F_{detected} * v$ to wheels to aid the wheelchair moving.
- If the wheelchair is passing the speed limit, which is 1.5m/s, the motor will instead provide $P_{motor} = F_{detected} * v$ while spinning in the opposite direction to slow down the wheels.
- For safety concerns, the person sitting in the chair is able to use the control panel to immediately halt the wheelchair with deceleration of $-1.5m/s^2$.

3 Design

The external force from the handle is detected by force sensors implemented into the handle. Depending on how large the force is, the motor will provide extra power to the wheels to aid the movement of the wheelchair. There is also a control panel installed on the wheelchair to order immediate stop of the wheelchair for emergencies.

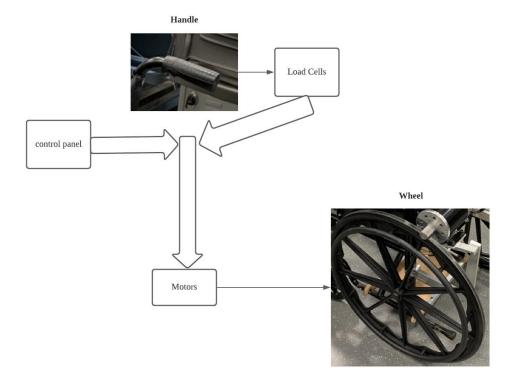


Figure 1: Visual Solution of Motor-aided wheelchair

3.1 Block Diagram

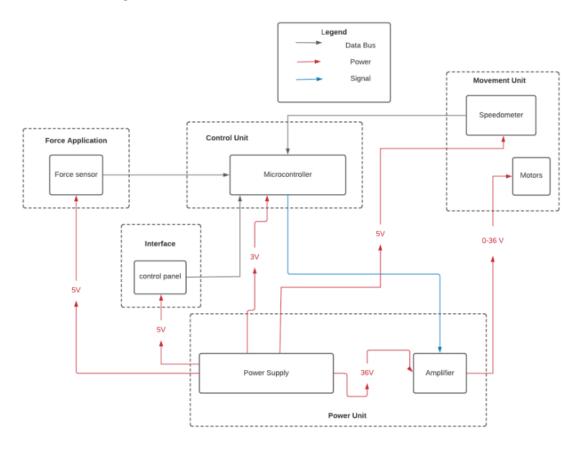


Figure 2: Block Diagram of Motor-Aided Wheelchair

3.2 Physical Design

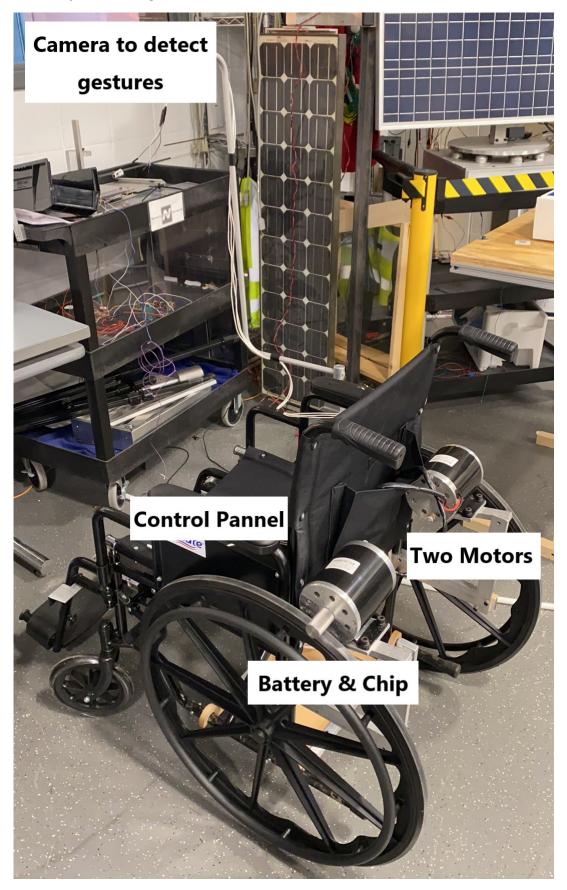


Figure 2: Physical Image of Motor-Aided Wheelchair

4 Subsystems

4.1 Force Application

The force application unit is where our main input, push force, generates. When we push or pull the wheelchair, the force exerts on the handle will be detected by the implemented force sensors. force sensors will be generating corresponding singles to the microcontroller. [1]

| Requirements | Verification | |
|---|--|--|
| A handle joint that will be able to move forward 0.5cm and backward 0.5cm based on the push or pull. Force cells are able to detect the magnitude of the force exerted and give electrical signals to the microcontroller. | Move the handle forward and backward. Handle should reset to the middle if no force is applied. Move the handle forward and backward with force measurement. Read the signal from the force sensor to see if the data is accurate (mostly to judge whether there is a linear relationship between the force that we push the chair and the data). | |

4.2 Interface

A control panel is provided for the person sitting in the wheelchair with stop command stop. The stop command on the control panel has the highest priority for safety concern, so that the person sitting in the wheelchair is able to stop it immediately. Deceleration will be set to -1.5 m/s^2 until the wheel stops spinning. Since the maximum speed is 1.5 m/s, it will take a maximum of 1s to stop the wheelchair after the stop command. This time period allows the momentum of the person sitting on the wheelchair to decrease so that he or she will not fall off.

| Requirements | Verification | | |
|--|---|--|--|
| A button that sends the stop signal to the microcontroller. The stop signal has the highest priority. | Check the computer monitor on the microcontroller for the signal input when pressing the button. Move the wheelchair with all sorts of movement with motors on and press the button to see if the wheelchair stops in every situation. | | |

4.3 Control Unit

The smooth function is implemented into the microcontroller. Based on force detection, achieved by force sensors implemented in handles, the motor will provide corresponding extra power to the wheels to give the person who is pushing the wheelchair an extra help. The whole point of this function is to determine how much the extra force should be applied to the motor. Since we have corresponding motors related to corresponding force sensors, we do not need to distinguish the motion status of the wheelchair. Instead, the power motor provides to the wheel is solely depending on how much force is exerted on the force sensor. The motor will always, under safe

circumstances, provide k (now k=4) times the power detected on the force sensor. However, if the acceleration is detected to be too large, the motor will provide a negative force which is equal to the force detected by the force sensor to limit the movement of the wheelchair. In order to do so, the microcontroller is connected to Digital-to-Analog signal converter (DAC) to output an analog signal, which is then amplified to 0 36V to control the motors.

| Requirements | Verification | | |
|--|--|--|--|
| The microcontroller needs to track the signal from sensors. The microcontroller should output how much power should be applied to motors. | Program the microcontroller in DEBUG mode first, and choose some pins to output data from the sensor to test if input is received correctly. In DEBUG mode, measure the output of the corresponding pin to determine whether it is correct. | | |

4.4 Power Supply

Our power supply has an input voltage of 36 volts [4], which is then regulated to 5 volts and 3.3 volts, as needed by the microcontroller and sensors. To do so, we determine to use two regulators, the first one with an input of 35 volts and a fixed output of 5 volts, and the second one with an input of 5 volts and a fixed output of 3.3 volts.

| Requirements | Verification | | |
|---|---|--|--|
| Able to output a voltage of 36 V Able to output a voltage of 5V Able to output a voltage of 3.3V The battery needs to be rechargeable. | Measure the voltage between the power adapter using a multimeter and ensure the error difference is less than 0.1V. Recharge the battery for several times and ensure the voltages between the battery still keeps around 36V. | | |

4.5 Movement Unit

The power adapter receives 20 volts from the power supply, and is told by the microcontroller how much of the power should be distributed to the motors. The power on the motors determines the spinning speed of the motor and the velocity of the wheels. The motor could control itself to spin either clockwise or counterclockwise according to the different situations. More specifically, when we would like the wheelchair doing an acceleration movement, the motor should spin clockwise to generate a force moving frontwards. And when we want to stop or accelerate the wheelchair, we will look for a negative force on the wheel, which is counterclockwise.

For safety concerns, we set a maximum speed (1.5m/s) for the wheelchair. In order to monitor the speed, we include a velocity receiver (moving coil) in the movement unit. Whenever the speed observed from the sensor exceeds the limit, the microcontroller will send a signal to the motor to control it to spin counterclockwise, thus generating a negative force to keep the wheelchair in safe speed range.

| Requirements | Verification | |
|---|--|--|
| The voltage is able to adjust the power distributed from 0 V to 36 V according to the signal from the microcontroller. The motors should be able to drive the wheelchair at 1.5 m/s. | Connect the microcontroller to the computer and connect the multimeter to the voltage regulator. The data collected from both components should be equalled and in the range of 0-36V. When the moving speed of a wheelchair approaches 1.5m/s, we could witness a counterclockwise spin of the motor and the final speed should not exceed 1.5m/s. | |

5 Smooth Function

One of the most important parts of our project is the smooth function, which takes F_{in} , the input force from human's hands on the handle and the data is collected by the force sensor. The output of our function V_{motor} is the final voltage that should be applied across the motor.

Since our design is a motor-aided wheelchair, most of the time the movement of the chair is still largely controlled by our hands, and what our circuit does is to save some human effort and ensure the safety of pushing forward the wheelchair. The output power is given by the formula:

 $P_{motor} = k \cdot F_{in} \cdot v_{wheel}$, which could also be written as $F_{motor} = k \cdot F_{in}$. "k" is a constant number that we define as number 4 and write into the microcontroller code ahead of time.

The situation that our smooth function is going to solve has 4 basic states shown in the figures shown below.

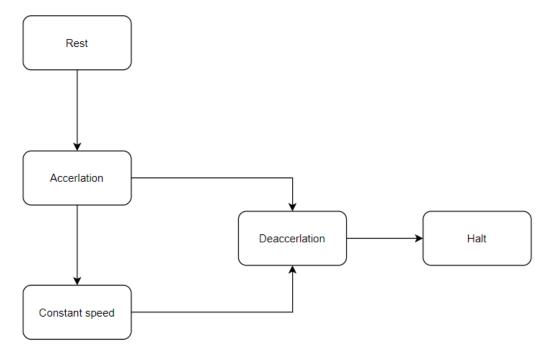


Figure 3: Flowchart for the Smooth Function

During the rest and halt states, the velocity of the wheelchair is zero, and there is no horizontal force on the chair. The second state is an acceleration state since when we want to start pushing, the wheels will always increase its speed first. The velocity in this state is positive and below the limit, and the F_{net} is pointing to the direction of movement. When the acceleration makes the speed exceed 1.5m/s, the motor will change its direction and give a force which is equalled to the Fin but has the opposite direction. Thus, the total force in the direction of moving forward will be cancelled out and the net force will only remain the friction point opposite to the movement direction, thus making the wheelchair accelerate to control the speed. There is also an ideal state called "constant speed" between "acceleration" and "deceleration". This state is a theoretical one because it is hard to just use pushing to control the pushing force Fin to enter a perfect balance that a = 0. Most of the time, the wheelchair will be in the states of "acceleration" and "deceleration" within the speed limit.

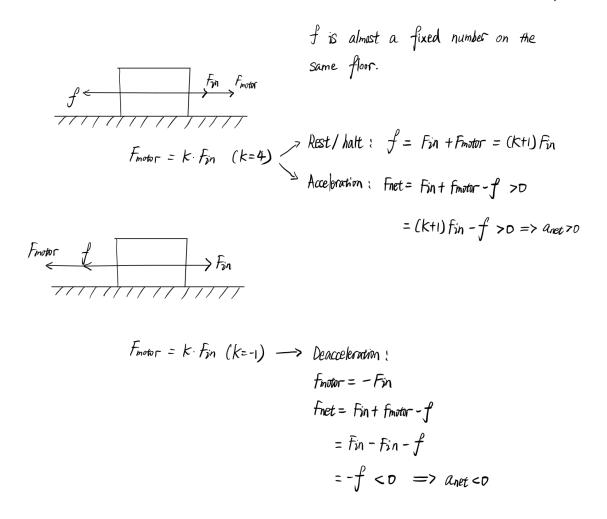


Figure 4: Concept States of the Smooth Function

6 Costs

Our hourly salary is 30\$/hour. We work 15 hours per week. We have three team members. Our labor fee is:

 $30\$/hour \cdot 2.5 \cdot 15 hours/week \cdot 16 weeks \cdot 3 members = 54000\$$

| Part | Manufacturer | Quantity | Cost/Unit | Total |
|--|--------------|----------|-----------|-------|
| Wheelchair | | 1 | none | none |
| Motor | | 2 | none | none |
| force sensors | Amazon | 4 | 6\$ | 24\$ |
| Microcontroller(ATmega328P) | Microchip | 1 | 4\$ | 4\$ |
| Assorted resistors, capacitors, ICs, crystals, sockets | Digikey | | | 10\$ |
| PCB | PCBWay | 10 | 2\$ | 20\$ |
| Machine Shop service | | | none | none |
| | | | | 58\$ |

7 Schedule

| Week | Zilin Zhao | Jiacheng Huang | Guangxun Zhai |
|----------|---|--|---|
| 9/27/21 | Finish up design document | Finish PCB schematic and routing | Collet data relating to wheelchair movement |
| 10/04/21 | Implement and test smooth function | Prepare for first round PCB order | Develop force analysis diagram for wheelchair with motors |
| 10/11/21 | Finish smooth function with input from force sensors and output to power regulator | Testing limit cases including maximum speed, acceleration, and breaking. | Test force sensors and power regulator |
| 10/18/21 | Solder and test first version of PCB | Connect and calibrate PCB with motors | Design version 2 PCB schematic and routing |
| 10/25/21 | Implement smooth function into PCB and testing | Finish second round PCB order | Design handles with force sensors and talk to machine shop |
| 11/01/21 | Design and implement control panel | Test smooth function performance on different surface and weight load with extreme cases | Implement handle design and test flexibility |
| 11/08/21 | Solder and test second version of PCB | Optimize smooth function and wire connection | Integrate the electrical and physical parts of wheelchair |
| 11/15/21 | Mock demo and debug | Mock demo and debug | Mock demo and debug |
| 11/22/21 | Fall break | Fall break | Fall break |
| 11/29/21 | Begin final report/demonstration | Begin final report/demonstration | Begin final report/demonstration |
| 12/06/21 | Finish final report/presentation | Finish final report/presentation | Finish final report/presentation |

8 Tolerance Analysis

The power supply of this project is one obstacle, because we need to power the wheelchair for a relatively long time, and powering such a wheelchair plus a person sitting in it is an exhausting job. Making sure that the energy stored is enough is a challenge. The coefficient of friction of the wheels to the ground is around 0.3 to 0.7. Assuming the coefficient is equal to 0.5, then the force needed to drive the wheelchair while a person sitting in is $0.5*150kg*10m/s^2=750N$. Then the power needed to drive the wheelchair in the maximum speed limit is 750N*1.5m/s=1125W. For an hour, the battery needs to store 1125W*3600s=4050kJ. Fortunately, this result is still reasonable. Plus the fact that the wheelchair is only delivering the most power at the start of pushing, this energy could be reduced a large amount.

Another special case we need to take in consideration is when the push force or speed of wheels pass the limit. In this case, ideally, we want motors to apply a negative direction power to wheels to make the speed limit to 1.5m/s. Normally, we have motors applying 4 times the power from the push force. However, when the speed is off limit, we have

$$P_{extra} = P_{motor}$$

where P_{extra} is the extra power from the push force that makes the speed go off limit and P_{motor} is the power from the motor while they are in the opposite direction. For this case, we will also try to establish an extreme case test where we will find out how much power will the motor spinning slide with the wheel. We will not include this extreme case into our consideration though since normally we do not push the wheelchair that hard.

9 Ethics and Safety

Since our project is a motor-aided wheelchair, we will definitely include patients' safety into our consideration. The relationship between patients' safety and motors' power will be a tricky problem to deal with. If the acceleration is too large, it will cause some serious danger to the patients. Also, according to the IEEE Code of Ethics[4], we do not want to damage the surrounding area, so that the function that determines how much power we allow to the motor will be carefully dealt with. Motors involved in this project require relatively high voltage and current, which might cause injuries to people doing experiments. However, with caution, we are confident to reduce the chance of such danger as much as possible. Also, power supply above 40 V will have the potential danger to the human body. Since we have such powerful motors and the wheelchair is a movable object, being cautious with power supply will be necessary. In addition, our smooth function will include a lot of complicated cases. When testing maximum speed, there are multiple steps testing the speed, which will have the potential for the wheelchair to go off the limit and damage the environment.

10 Citation

[1] Load Cells: Types, How It Works, Applications, & Advantages. (n.d.). Retrieved September 16, 2021, from https://www.encardio.com/blog/load-cells-types-how-it-works-applications-advantages/.

[2] Smooth rotation. (n.d.). Retrieved September 14, 2021, from https://www.machinedesign.com/archive/article/21812530/smooth-rotation.

[3] Power supply problem for 2 wheel drive robot. (n.d.). Retrieved September 14, 2021, from https://forum.arduino.cc/t/power-supply-problem-for-2-wheel-drive-robot/330397.

[4]IEEE - IEEE Code of Ethics. (n.d.). Retrieved September 14, 2021, from https://www.ieee.org/about/corporate/governance/p7-8.html.