

SMART AUTOMATIC PASTA / RICE COOKER

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ECE 445 Design Document – Spring 2020

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1. Introduction

1.1 Problem Proposition

We are building an automatic rice cooker that serves students and working adults with unpredictable schedules. Our customer has a problem, and it is waiting for a long time for their rice to be cooked after coming back to their home because of the difficulty of planning when they might come home. Our product solves the customer's problem by starting the rice cooker with a simple app that can be used from anywhere and would have the rice ready when the user arrives home without any preparation beforehand.

1.2 Objective

The cultural development of our society has led to an abundance of different cuisines available to us. Among the most common food staples in most people's diets are rice and wheat which are the leading food crops in the world. [1] However, a major setback to cooking these important foods is the length of time it takes. Most supplementary foods take less than twenty minutes to cook, while the base of these meals such as rice and pasta take more than thirty minutes to cook. For example, if the pasta is already cooked, adding pasta sauce to it takes a negligible amount of time. The length of time it takes to cook pasta or rice results in a very inconvenient waiting time especially for students or working adults who have unpredictable schedules every day. When one returns home from work or school and wants to eat as soon as possible, starting a rice cooker and waiting for another thirty minutes is unsatisfactory. Using a high-pressure rice cooker [2] still takes twenty minutes and is more expensive than a simple rice cooker. An effective and unique solution to this problem has not been found yet, even though a lot of people face this issue.

Our solution is a fully automatic smart pasta/rice-cooking system that would be an extension on an existing basic rice cooker. Our system would be a module that is connected to a water supply and a rice reservoir. This rice reservoir would be filled right after buying the bag of rice or the box of pasta from the grocery store. The user, while still at school or work, could use our mobile application to prepare the desired amount of rice or pasta. For example, if the user would like to cook 2 cups of rice, the correct amount of rice would be released from the reservoir into the rice cooker along with the correct associated volume of water. The cooker would then be started so that the rice would be ready for when the user arrives home. Since a lot of people (especially college students) have unpredictable schedules, it can often be difficult to plan when they might come home or if they have already eaten by the time they come home. Our system allows you to start the cooking process from anywhere, with no preparation beforehand.

1.3 Background

There are very few “smart” rice-cookers on the market today, but none with the abilities that we are proposing. An interesting device that we found was the Xiaomi Mi Induction Pressure Rice-Cooker. [3] This has the ability to remotely start the cooking of rice through an application. Then there are other rice cookers such as Cuckoo CMC - QSB401S Q5 that can delay the timer for up to 12:50 hours. [4] These are great but have a common issue: it requires the user to have already put in the rice and water, basically rendering the system as a simple on/off smart switch. Our system, on the other hand, would not require the user to prepare for future cooking at all. Since the cooker is already connected to both the rice/pasta and water sources, a user request with the number of cups would begin the cooking process at any time.

1.4 Visual Aid



Figure 1: Standard basic rice cooker around which our proposed design will focus

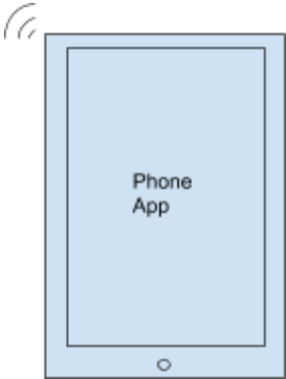


Figure 2: Phone Application

1.5 High-level requirements

1. Lifting the lid, pouring of rice and water, closing the lid and starting the rice cooker operates within 3 minutes in the correct order successfully using a single start signal provided by the user remotely.
2. The device must be able to dispense the precise number of cups of rice and water requested by the user in the mobile application with an error of at most 15%.

(Conversions: 1 standard cooking cup for rice = 7 oz / 200 g, 1 standard cooking cup for water = 8.35 oz / 236.5 g)

3. All operations must be halted at once if an abnormal rise in temperature (> 170 °F) or any form of smoke is detected, with power being cut off to every system of the design.
(Normal cooking temperature for a rice cooker is about 150 °F)

2. Design

2.1 Block Diagram

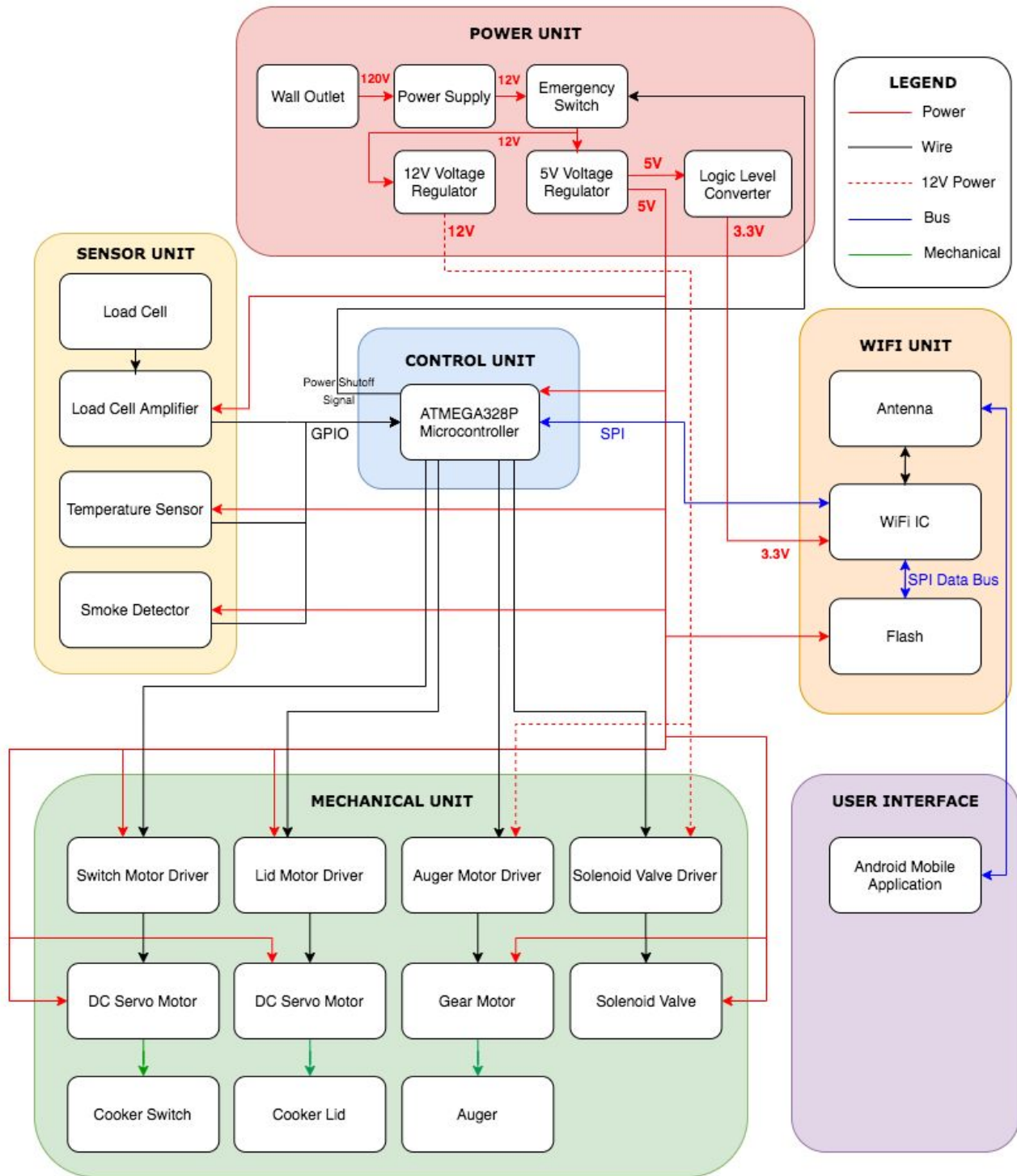


Figure 3: Block Diagram for our proposed design of the smart automatic rice cooker

2.2 Physical Design

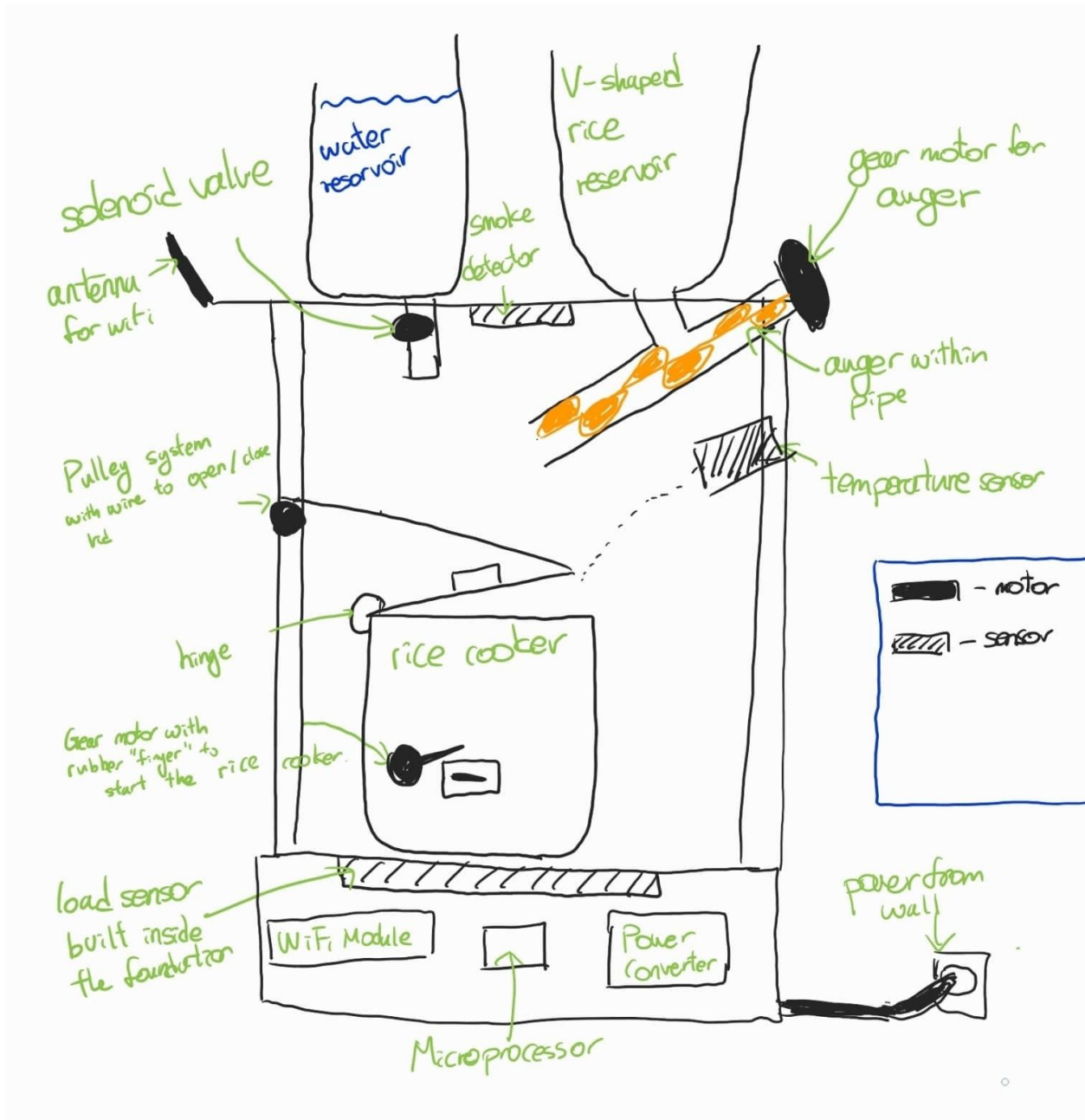


Figure 4: Physical design for our proposed design of the smart automatic rice cooker

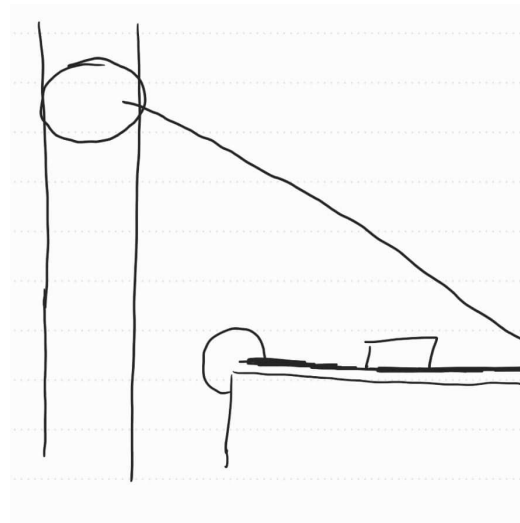
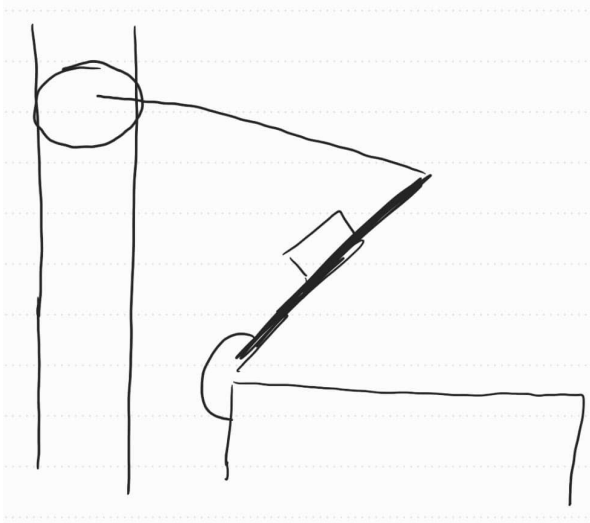


Figure 5: More detailed design view of the lid opening and closing

2.3 Functional Overview & Requirements / Verifications

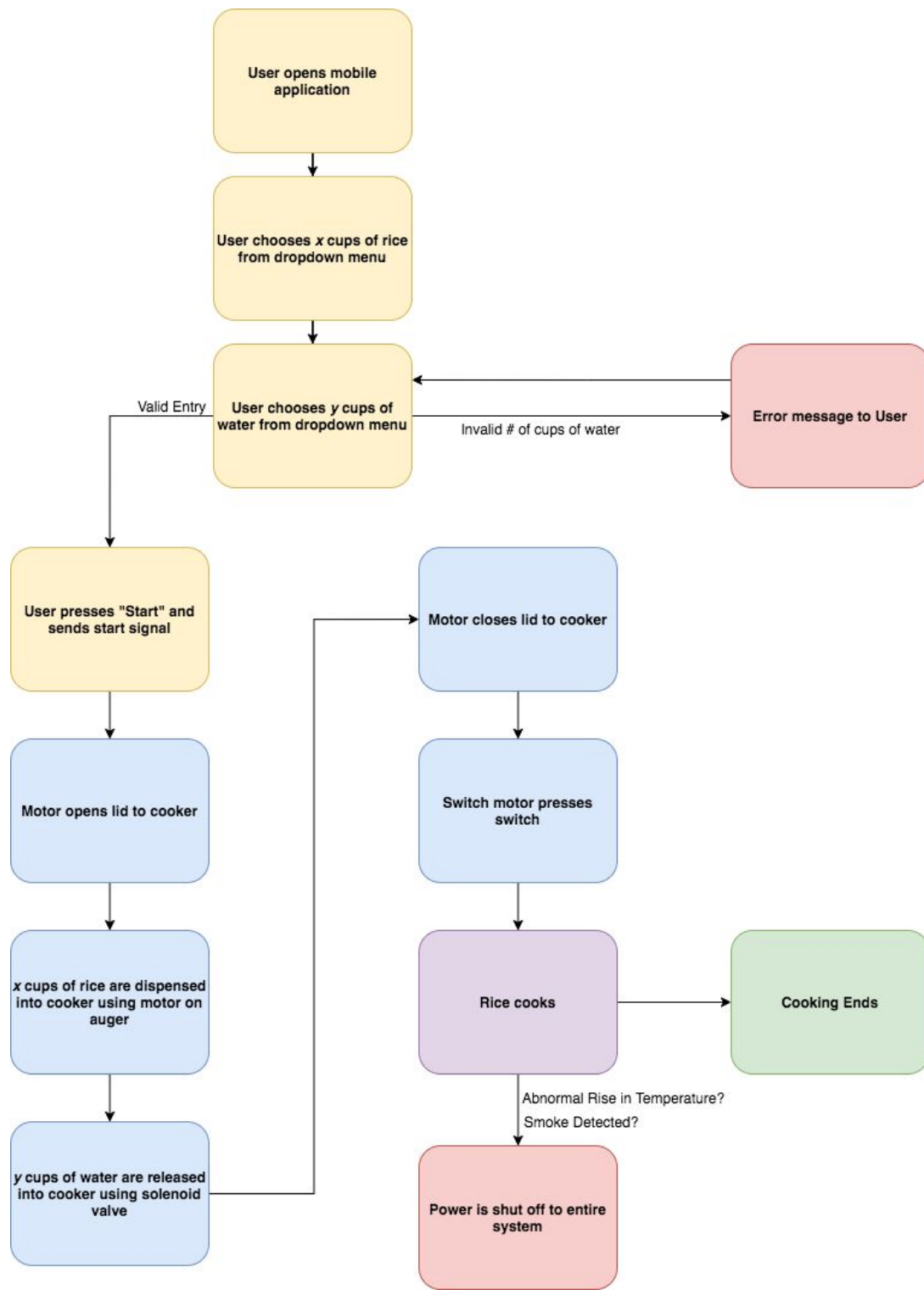


Figure 6: Flow Chart of series of actions

2.3.1 Control Unit

The control unit will process the user input received from the user interface, and use the data to run the necessary motors. It is responsible for carrying out the entire cooking sequence by:

1. Running the lid motor to open the cooker lid.
2. Running the auger motor and solenoid valve to release the rice and water respectively.
3. Stopping the release of these materials when the desired load has been reached based on the data collected from the load sensor.
4. Closing the lid, and switching the cooker into “Cook” mode.

Additionally, the control unit is responsible for cutting off power to the entire system in the event of the detection of smoke or an abnormal rise in temperature.

2.3.1.1 Microprocessor

We will use the ATMEGA328P microprocessor. This microprocessor will be a part of our PCB and will be responsible for conducting all of the essential functions of the system. It will also be critical that all of the functions are executed in a sequential manner in the right order. Our microprocessor will also be responsible for communicating with the WiFi module using SPI.

Requirement	Verification
<ol style="list-style-type: none">1. The microprocessor can process the computations within 1 second.2. The microprocessor must be able to effectively communicate with all of the sensors used in the design.	<ol style="list-style-type: none">1. Send dummy data with the same line of codes and calculate them within 1 second.2. Test inputs from each of the sensors and verify that the change is reflected in the microprocessor by using a print statement when a signal is received.

2.3.2 Power Unit

This power unit will provide all of the necessary power requirements for the components of the system.

Name	Requirement	Verification
120V - 12V AC/DC Converter (Power supply)	1. Power supply provides 12V \pm 0.2V when on and provides 0V when off	1. Probe the output of the power adapter with a multimeter. <ol style="list-style-type: none"> a. When the device is off, the multimeter should read 0V. b. When the device is on, the multimeter should read a value between 11.8 V and 12.2 V.
Linear Voltage Regulator	The voltage regulator must be able to output 5V \pm 0.2V for any input	1. Provide varying DC currents (8V, 12V, 16V) using a function generator and rectifier as an input to the regulator. 2. Use a multimeter to verify that the output current remains between 4.8V and 5.2V.
Logic level converter	The logic level converter must convert an input 5V signal into a 3.3 \pm 0.05V signal for use in the WiFi module.	1. Provide a 5V source from a voltage regulator to the converter. 2. Measure the output of the converter using a multimeter and verify that it is 3.25V and 3.35V every time.

2.3.2.1 Power Supply

We are going to use PLT 55-3075-99 step-down transformer. This will step down the standard 120V wall power to 12V that will be connected to the Linear Voltage Regulator for use in our design.

2.3.2.2 5V and 12V Linear Voltage Regulators

5V and 12V LM338T linear regulators will regulate 12V from the power supply, to 5V and 12V respectively which will be used by the microcontroller and input to logic-level converter for 3.3V which will be used by the sensor unit.

2.3.2.3 Logic Level Converter

This converter will be used to step down a 5V signal to a 3.3V signal for the WiFi module. The ESP8266 THING WiFi module we have chosen to use does not have inbuilt 5-3 logic shifting [5] and requires a logic level converter, BSS138, to step down the voltage to the necessary 3.3V.

2.3.3 Sensor Unit

Name	Requirement	Verification
Weight Sensor	<ol style="list-style-type: none">1. The load cell must be able to measure within +/- 10g of the actual weight of an object.	<ol style="list-style-type: none">1. Load cell is connected to an amplifier circuit which is connected to an Arduino with a program running that outputs the data read.2. Multiple items of varying weights (5g, 10g, 15g, 20g) are placed on the load cell and the output value is compared to the actual weight of the item.
MQ-2 Smoke Sensor	<ol style="list-style-type: none">1. MQ-2 smoke sensor must detect smoke while differentiating between smoke and steam.	<ol style="list-style-type: none">1. Smoke sensor is connected in a circuit to Arduino and is tested with a lit match as well as steam.2. The smoke sensor should respond to the smoke while not producing a positive output for the steam.
Thermistor (temperature sensor)	<ol style="list-style-type: none">1. Thermistor must be able to detect the increase in temperature above the rice cooker at 70 degrees celsius.2. Thermistor must not be affected by the steam produced during cooking.	<ol style="list-style-type: none">1. Thermistor is connected to a resistor circuit with input to an Arduino. The thermistor is then brought in contact with a cooker that is turned on and above 70 degrees Celsius. It is then verified that the change is detected in the arduino circuit.2. Thermistor is tested 3 times with the rice cooker on various positions on the design to determine the best location that is not affected by the steam.

2.3.3.1 Load Cell

The load cell is able to measure the weight of the object that is placed on it. This will allow us to measure the weight of the rice and water added to the rice cooker. The changes in weight will be used to calculate the amount of rice or water that has been added.

We will use the TAL220B load cell. It has a 5kg weight limit and connects directly to the load cell amplifier with no additional connections.

2.3.3.2 Load Cell Amplifier

The load cell amplifier acts as an interface between the load cell and the control module. It transfers the data collected by the load cell to meaningful data to the control module.

We will use the HX711 load cell amplifier. It will be connected to the load cell and the control module using a custom serial protocol specific to the chip. This will be connected to the 5V power supply.

Step 1: Mount the Load Cell

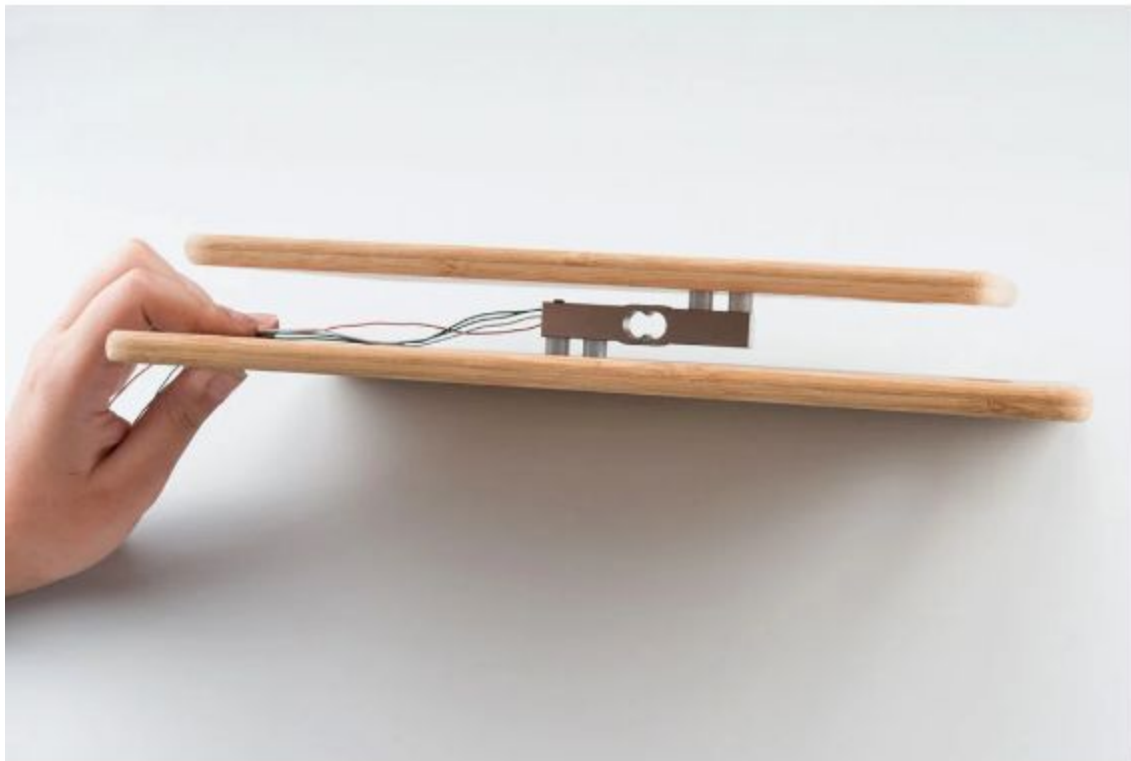


Figure 7: Visual Aid for how the load sensor will be placed [6]

Step 2: Wire the Load Cells and HX711

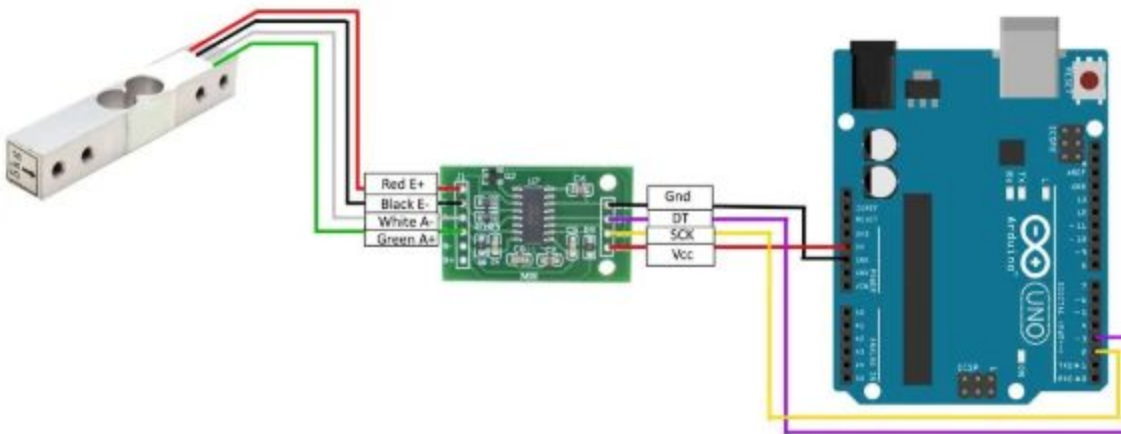
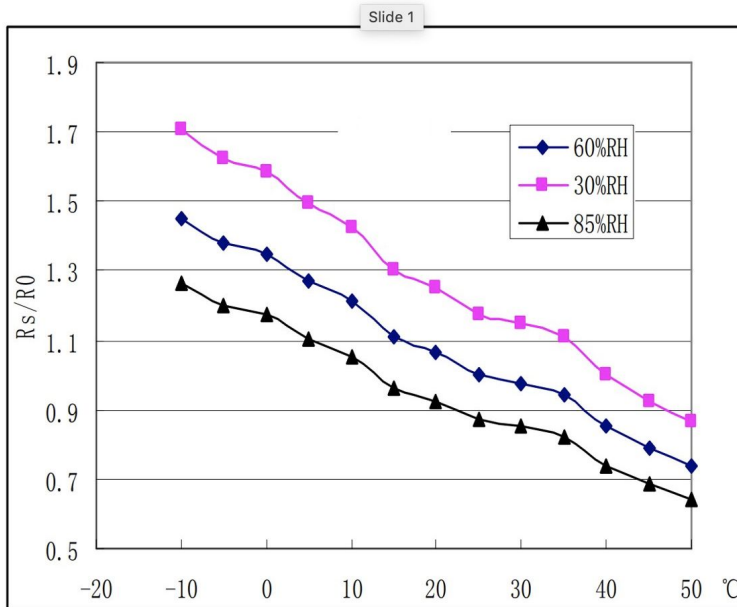


Figure 8: A visual representation of how to connect and unit test the load sensor [6]

2.3.3.3 Smoke detector

We will have a smoke detector built into the system to detect the presence of any kind of smoke in the vicinity. MQ-2 smoke sensor will be used to detect smoke by outputting greater voltage when it detects greater concentration of gas. The change in voltage will be processed by the microprocessor and if smoke is detected, power will be cut off to the entire system.

Influence of Temperature/Humidity



Plot 1: Smoke detector [7]

2.3.3.4 Temperature sensor

1K NTC Thermistor will act as a temperature sensor for our design. This will send digital data to the microprocessor since it decreases in resistance according to a proportional rise in temperature up to 125 degrees celsius. Any abnormal rise in temperature detected will cause the control unit to cut off power to the entire system.

2.3.4 Mechanical Unit

Name	Requirement	Verification
Solenoid Valve (Water Dispenser)	<ol style="list-style-type: none"> 1. Solenoid valve and opens and closes on command. 2. Leakage does not occur when solenoid valve is closed 	<ol style="list-style-type: none"> 1. Connect the solenoid valve to the arduino and verify if it can release and stop water flow on command. 2. Fill in the water reservoir to the brim and wait for 1 minute after several close commands.
Rotatory Gear Motor (Rice Dispenser)	<ol style="list-style-type: none"> 1. It must provide enough torque to overcome potential friction between the rice, the auger and the cylinder that contains the auger. 	<ol style="list-style-type: none"> 1. Attempt to dispense rice from the auger continuously with 3 different amounts of rice (200g, 400g, 600g) present in the reservoir.
Rotatory Gear Motor (Lid Translation)	<ol style="list-style-type: none"> 1. Pulley system must open and hold the lid at 80 ± 5 degrees. 2. Pulley system must lift the weight of lid(1kg) 	<ol style="list-style-type: none"> 1. Open the lid 5 times at 80 degrees and check the angle. 2. Attach 1kg of weight, which is equivalent to that of lid, and lift it vertically 5 times using a pulley.
Rotatory Gear Motor (Switch Motor)	<ol style="list-style-type: none"> 1. Rubber "finger" must remain intact and functional after 100 runs. 	<ol style="list-style-type: none"> 1. Rotate the rubber "finger" 150 times about the switch button and test its functionality afterwards.

2.3.4.1 Water Dispenser

Water dispensing will be controlled with a solenoid valve that is going to be connected to the microprocessor through a PCB. The solenoid valve that we are going to use is HFS 12V DC electric solenoid. The valve will remain open until the appropriate weight of water has been dispensed as signaled by the microprocessor. The volume of water added to the cooker will be calculated based on the mass added and the density of water.

2.3.4.2 Rice Dispenser

Rice dispensing will be controlled using a rotatory gear motor on an auger. When the start signal is received from the microcontroller, the auger is rotated to release the rice. Similar to the functionality of the dispensation of water, when the required weight of rice has been released into the cooker based on the signals from the microcontroller, the release of rice stops when the motor comes to a halt. The volume of rice added to the cooker will be calculated based on the mass added and an average density of rice.

2.3.4.3 Lid Translation

A gear motor will control the movement of the lid on and off of the cooker. Our system will employ a pulley mechanism to pull the lid off of the cooker to prepare for the rice and water to be dispensed. The lid will be attached to the rice cooker with a limit of the degree of which it can turn so to enable full functionality. When the ingredients have been added, the system will employ the reverse mechanism to place the lid back onto the cooker before cooking begins.

2.3.4.4 Switch Motor

This motor will be responsible for toggling the “Cook” button on the cooker so as to begin cooking when all of the preparatory processes have completed.

2.3.5 Wifi Unit

Data must be transferred between the user and the control module via SPI to be accessed on a WiFi network. Wifi SOC (System-on-a-Chip) operates based on an SPI flash program memory and uses an antenna to communicate with the user.

ESP8266 Thing (WRL-13231)

Arduino add-on available
80MHz

MicroB USB for charging only

JST for single cell LiPo

Power switch

Unpopulated ICs
ATECC108A full turnkey ECDSA engine
TMP102 12-bit digital temperature sensor
TSL2561 luminosity/light sensor

GPIO0
On bootup will run program if high and bootloader if low
Tied to DTR to run bootloader when reset

GND	GND	
3.3V	3V3	
SDA	D2	SDA
SCL/SCLK	D14	SCL
Auto-reset	DTR	
TX	D7	TXO
RX	D8	RXI
Not Connected	3V3	
Not Connected	NC	
GND	GND	

GND	GND			
Vin	Vin			
5	D5	LED		
0	D0	Used in reset		
4	D4			
13	D13	MOSI	SPI D	MTCK
12	D12	MISO	SPI Q	MTDI
XPO	D16	Reset to deep sleep		
ADC	A0	10-bit 1V		
EN	Enable	Set to active High		

u.fl antenna connector
Not Connected
To use rotate 0ohm resistor 90deg

PCB Antenna

Jumpers/test points on back
DTR Jumper clear for serial debugging
FTDI VCC Jumper close to connect 3V3 pin on serial header to 3.3V supply
I2C Pullups 10kohm resistors clear to remove
RST pin connected through a 0.1uF cap to DTR for auto reset
Test points (SPI pins for the flash memory)

Power (ESP8266 Thing)	Typical Power (ESP8266 module)	LEDs
Vin: 3.3-5.5	Transmit 135-215mA	Power: Red
Vbatt: Single cell Lipo (charged via USB)	Receive 60-62mA	Charge: Yellow
VCC (as input): 1.7V-3.6V	Standby 0.9mA	User (pin 5): Green
VCC: 3.3V @ 500mA	Deep sleep 10uA	Wi-Fi
Max 12mA per I/O pin		802.11 b/g/n
		Wi-Fi Direct (P2P) soft AP

sparkfun.com

CC BY SA

Figure 9: Visual Aid for how the ESP8266 Thing will be connected [8]

Requirement	Verification
1. Must be connected with 5Mbps access at 20m without obstruction / 5m with obstruction between the router and the	1. Check if ESP-12E Wi-fi module that will be connected to the Arduino with its PCB antenna can be connected through open

<p>module.</p> <ol style="list-style-type: none"> 2. Must successfully be able to relay information such as number of cups of water/rice and start signal from the application to the microprocessor. 	<p>space, with walls, and with multiple devices that use wifi in range.</p> <ol style="list-style-type: none"> 2. Send dummy data input to the WiFi module to store into Flash. Then check if data write has occurred by checking Flash.
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2.3.5.1 Antenna

Molex 1462200200 PCB trace antenna will be attached to the Wifi IC to gain maximum range.

We will aim for 5Mbps access at 20m. This is within the specifications of the product and will allow the user to connect with the product within the boundaries of a household.

2.3.5.2 WiFi IC

ESP8266 THING Wifi Module is chosen for our project because it is very cost-effective and efficient for our communication. Our product does not require speedy transactions between the user so a cheaper model is used. It can operate at 160MHz when overclocked and has integrated power management units and Wifi transceiver. This module will communicate with the microprocessor via SPI.

2.3.5.3 Flash

ESP8266 THING Wifi module comes with a limited RAM memory of 12kb for user programs and variables/data. A Flash IC will be used, if necessary, to hold the program memory for the WiFi IC. This must operate at 80MHz for the WiFi microcontroller to operate at full speed. Currently, we are not certain of our program size for the microcontroller. We will prototype the size of 1Mb Flash IC and downsize for cost measures.

2.3.6 User Interface

Requirement	Verification
<ol style="list-style-type: none"><li data-bbox="253 390 805 533">1. The application must have custom drop-down menu options for the user to input their desired amounts of rice and water.<li data-bbox="253 571 805 743">2. A limit of 2 cups of rice and 6 cups of water must be set on the maximum amounts entered by the user so as to prevent an overflow of water/cooked rice.<li data-bbox="253 781 805 991">3. Entry for a number of cups of water should only be made available after the number of cups of rice is entered. Based on the number of cups of rice, only a limited set of values should be available for cups of water.	<ol style="list-style-type: none"><li data-bbox="880 390 1455 470">1. Check if the application opens and loads within 10 seconds.<li data-bbox="880 546 1484 680">2. Enter an input that is over the limit for the water after inputting the rice and verify that the application throws an error.

2.3.6.1 Android Mobile Application

We will use an Android application to get the user's input on the amount of rice and water desired to be cooked. We will have a custom option as well as a preset option for the amount of water. However, there will also be a limit on what the user can input into the application as there is a physical limit on how much rice can be cooked in any given rice cooker (Ex: More than 6 cups cannot be cooked in a 6-cup rice cooker). Most importantly, the user may begin the cooking process by pressing the "Start" button.

2.4 Tolerance Analysis

The most critical feature of our project is being able to dispense the correct measurements of rice and water. In one of our high level requirements, we specify that we should have at most an error of fifteen percent. In order to achieve such an accuracy, we must analyze the load cell, the load cell amplifier, the servo motors, the dimensions of the dispenser, solenoid valve, and the auger.

We will first look at the load cell's role in achieving accurate measurements. Our load cell is strain gauge and it can translate up to 5kg of pressure (force) into an electrical signal that shows the change in electrical resistance. In most of the load cell data sheets, there is a RO (Rated Output) accuracy specification. The rated output basically gives us an error range of how accurate the specifications listed are. The TAL220B load cell has a rated output of 1.0 ± 0.1 mV/V and our capacity is 5 V from the linear regulator. This gives us the following:

Maximum rated output of load cell = $(1.0 + 0.1 \text{ mV/V}) * (5\text{V}) = 5.5 \text{ mV}$

This is the maximum output in voltage and this is actually measured by the change in electrical resistance ΔR by the load cell amplifier. It measures the increase of length over the original length. The role of the load cell amplifier, HX711, is to amplify smaller changes in electrical resistance and then calculate what is read from the load cells into weight in kilograms. In this context, as the capacity is at 5 kilograms and the rated output is linear, 0 V is 0 kg and 5 V is 5 kg. As the amplifier has a maximum gain of 128, the maximum rated output after amplifying the smaller change is:

Max. rated output (new) = 5.5 mV x 128 = 704 mV

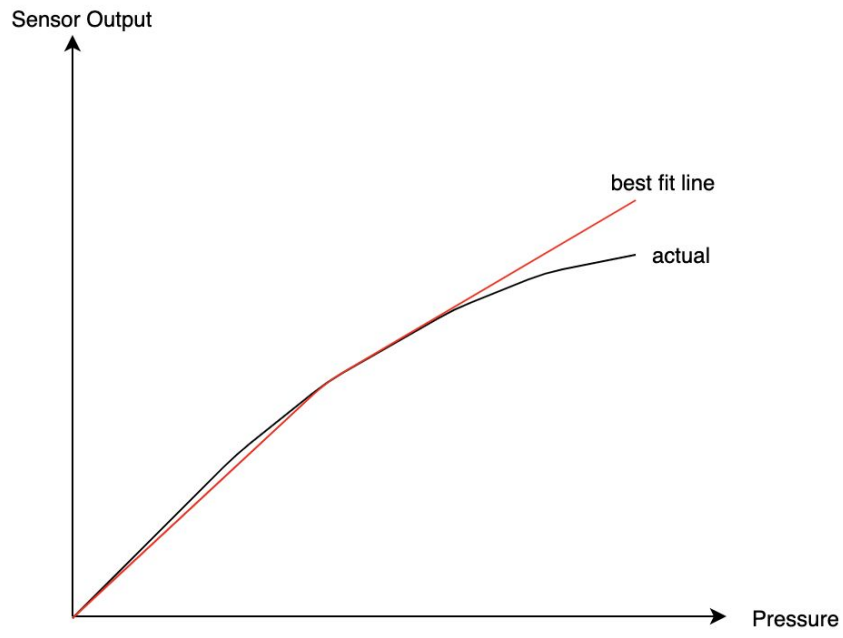
The only noise comes from the 128 (2^7) bits so there are 2^{17} bits which do not have noise that we can use. This gives us a digital voltage of $5 \text{ V} / (2^{17}) = 0.03815 \text{ mV}$.

Furthermore, we get the load cell maximum weight increase by calculating what the maximum percentage of error would be through the rated output.

% of rated output * maximum weight = $(0.03815 \text{ mV} / 704 \text{ mV}) * 100 * 5 \text{ kg} = 0.0000542 * 100 * 5 \text{ kg} = 0.02710 \text{ kg}$

As a result, we get a 0.542% maximum error and therefore, we are well within the fifteen percent accuracy that we want from our high level requirements. This is great because it is a good system that accurately reads the amount of rice and water dispensed into the rice cooker.

Linearity Plot



Plot 2: Load Sensor Linearity

Another critical feature of our product would be safety; especially water safety. A potential water hazard could be from overflow of rice as the rice absorbs the water while it is cooked and the volume of rice increases visibly after it is cooked. This is why we have to limit the volume of rice and water that can be entered through application. The table below displays the recommended rice to water ratio for the different types of rice.

	Raw Rice (1 cup = 240 ml)	Recommended Water	Cooked Rice
Glutinous rice	240 ml	480ml	720ml
Brown Rice	240 ml	720ml	960ml
Barley	240 ml	960ml	1200ml

Table 1: Recommended rice to water ratio [9]

We have conducted multiple tests with different amounts of raw rice and water to test for overflow of water and personal test favorites. Personal preference of rice and stickiness depends on the person so this criteria will act as a reference and will not be a deterministic factor. For this measurement, we have used the glutinous (sticky) rice of Rhee Chun Rice because of its content of no sodium and sodium could have potential effect on the volume of cooked rice. This test was conducted on the RC506 6-cup Rice cooker as shown on figure 3.

Raw Rice (cups)	Amount of water (cups)	Overflow?	Personal Preference
1	1	N/N	N/N (partially burnt)
1	2	N/N	Y/Y
1	3	N/N	Y/N
2	2	N/N	N/N (partially burnt)
2	3	N/N	N/N (partially burnt)
2	4	N/N	Y/Y
2	5	N/N	Y/Y
2	6	N/N	Y/N
2	7	Y/Y	N/N
3	3	N/N	N/N (partially burnt)
3	4	N/N	N/N
3	5	N/Y	Y/Y
3	6	Y/N	Y/Y
3	7	Y/Y	Y/Y

Table 2. Rice cooking test

In order to avoid any chance of overflow of water onto our system, we will set the limit of rice to be of 2 cups, since the recommended ratio of 1 to 2 ratio of rice to water[6] caused an overflow at 3 cups. There is also going to be a lower boundary for water according to the number of cups of rice to prevent burnt rice which could lead to fire hazards.

The combination options of rice and water will be **(1 : 2), (1 : 3), (2 : 4), (2 : 5), (2 : 6)**.

3. Schedule & Cost

3.1 Schedule

Weeks	Anusha	TK	Gautam
02/24 - 02/28	Design Document	Design Document	Design Document
03/02 - 03/06	Work on Circuit Schematic for PCB Design	Work on footprints and making the actual PCB	Ordering Initial Parts
03/09 - 03/13	Talk to the Machine Shop again + Soldering Assignment	Test the load sensor with amplifier with small changes + Soldering Assignment	Test the load sensor with amplifier with larger changes + Soldering Assignment
03/16 - 03/20	Spring break	Spring break	Spring break
03/23 - 03/27	Integrate and test Solenoid valve and auger (machine shop)	Integrate load sensor onto the project (machine shop)	Integrate and test motors (machine shop)
03/30 - 04/03	Start unit testing the control unit/sensor unit - load sensor	Start unit testing the control unit/sensor unit - motors	Start unit testing the control unit/sensor unit - solenoid valve
04/06 - 04/10	Make 2nd PCB Design if necessary + Order new/extra parts	Start unit testing the control unit/sensor unit and wifi unit	Start unit testing the control unit/sensor unit and wifi unit
04/13 - 04/17	Work on integrating software unit with hardware unit	Debugging	Work on integrating software unit with hardware unit
04/20 - 04/24	Work on integrating software unit with hardware unit	Debugging	Debugging
04/27 - 05/01	Final Proposal	Final Proposal	Final Proposal

3.2 Cost

	Model	Voltage Required	Quantity	Price/Unit	Total Price
Rice Cooker	BLACK + DECKER RC506	120V	1	\$14.99	\$14.99
Load Cell	TAL220B	5V	2	\$ 10.95	\$ 21.90
Thermistor	1K NTC	5V	5	\$ 1.40	\$ 6.99
120V - 12V AC/DC Converter (Power supply)	PLT 55-3075-99	120V (AC)	2	\$ 15.95	\$ 31.90
Linear Voltage Regulator (5V)	LM338T	5V	2	\$ 2.10	\$ 4.20
Linear Voltage Regulator (12V)	LM338T	12V	2	\$ 2.10	\$ 4.20
Logic level converter	BSS138	5V	2	\$ 2.95	\$ 5.90
Smoke Detector	MQ-2	5V	2	\$ 11.95	\$ 23.90
Microprocessor	ATMEGA328 P-PU	5V	3	\$2.08	\$ 6.24

Solenoid Valve	HFS 12V DC ½ inch	12V	1	\$ 16.99	\$ 16.99
Rotatory Gear Motor	LMioEtool DC Gear Motor	12V	1	\$ 15.99	\$ 15.99
Parallax Standard Servo for Switch & Lid	Parallax Standard Servo (#900-00005)	5V	1	Free (445 Inventory)	Free (445 Inventory)
WiFi IC	ESP8266 THING	3.3V	1	\$ 16.95	\$ 16.95
Resistors	N/A	5V	10	Free (445 Inventory)	Free (445 Inventory)
Transistors	N/A	5V	5	Free (445 Inventory)	Free (445 Inventory)
Capacitors	N/A	5V	5	Free (445 Inventory)	Free (445 Inventory)

Labor Costs:

Labor = 3 members * 10 weeks * 15 hrs/wk * \$35.00/hr = \$15,750

Sum of Costs:

Cost of Parts + Cost of Labor: 165.95 + 15,750 = \$15,915.95

4. Ethics & Safety

4.1 Ethics

We would like to build a system that is accurate in dispensing the correct measurements of rice and water. Even though we would like to get the exact measurements perfectly, it is one of our high-level requirements that we aim for an accuracy of eighty-five percent or above. We did this to be realistic and not lie about the efficiency of our product. We are abiding by the [10] IEEE Code of Ethics #3 by doing this.

As our dispensers will be storing food that is primarily for human consumption, it is crucial that we do not harm the quality of the rice or the water. Hence, we will be using food-grade plastics and materials to not contaminate the cooked food. Our device will not introduce any harmful chemicals into the user's food and will prevent any harm to our user, therefore following the [11] ACM Code of Ethics and Professional Conduct #2.

4.2 Safety

We plan to address the safety concerns with a few precautions so that our users are not afraid that their houses might catch on fire. We will be adding a smoke detector and a temperature sensor, which on detection of smoke or heat will send a message to the user's mobile phone and immediately cut off power to the entire device. We will also have an in-built surge protection to safeguard against a potential voltage spike. Additionally, we will be using a converter to change 120 V to 5V for some of our devices which would avoid any potential electrical hazards. Since we will be working with wall power, we have to be extra careful with high voltage outlets. We will first test our project in a safe lab environment where we have a guaranteed 5V source, then we will test our voltage converter to see if it does indeed provide 5V source. This way, we will prevent potential damage to the sensors and microprocessors as well as ourselves. All these precautions comply with the lab safety guidelines. As our system contains two plastic dispensers that hold the rice and water, we will be using plastics that are [12] FDA approved for food consumption safety.

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